

PRIMA ENTRY DOORS

"Prima Entry Door Systems" is a result of the latest engineering expertise combined with top quality components. We understand that Entry Doors are a very important aesthetic part of your house, and at the same time need to provide security, while withstanding the test of time. Entrance Doors are opened and closed every day, multiple times. They are exposed to harsh weather conditions in the summer and the winter time.

"Prima Entry Door Systems" are made using composite materials to guarantee stability and longevity. No wood or parts that degrade with water or high/low temperatures. Our frames and sills have been tested to provide outstanding performance.

Our systems meet NAFS standards. Very few door manufacturers can make this claim.

All parts including our door slabs and door glasses are of exceptional quality standards, and have proven to be the preferred products in the industry. In addition to the variety of hardware selections, Prima Entry Doors come standard with heavy duty hinges and striker plates, for superior durability and security.

We at Stage have brought together years of experience in the fabrication and installation of Entry Doors, to assemble a product and program which will re-write the standards for quality, reliability, and timeless beauty.

DEPENDABILITY, EFFICIENCY, VERSATILITY AND STYLE. THE NEXT GENERATION CAN AM V2 HIGH PERFORMANCE SILL SYSTEM

FEATURES, THAT CAN AM V2 HIGH PERFORMANCE SILL SYSTEM OF DOORS

Meets or Exceeds Industry Standards

Hidden Adjustment Screws

Eliminate possible water infiltration while providing a cleaner look. Optional screw caps for sil crown adjustment screw and keeps the dirt out.

Smooth Rigid PVC / Thícker Aluminum

Smooth rigid PVC Interior eliminating the stapled bull nose, black crown to enhance performance. Aluminum wall 20% thicker.

Elminate Predriling

One piece PVC composite sub sill with incorporating interior bull nose eliminates predriling at assembly.

Sidelite Seat

New sidelte seat to simulate the door s, operating panelsidelite caps and a continuous sidelite.

No More Tape

6 1316 box bumper sill no longer requires adhesive tape.



SPRING LOADED
HEAVY DUTY HINGE



STANDART HEAVY DUTY HINGE

CAN AM V2 SILL

NOT ONLY DOES OUR SILL PROVIDES PERFORMANCE, IT DOES IT IN STYLE WITH ITS SLEEK MODERN DESIGN. THE V2 IS AVAILABLE INSWING OR OUTSWING AND CLEAR OR BLACK ALUMINUM ANOOIZED FINISH. THE V2 IS AVAILABLE IN VARIOUS SIZES AND EXTENSIONS TO MEET YOUR NEEDS

WEATHERTECH TECHOLOGY

FIBERGLASS DOORS

Our fiberglass entry doors have exclusive Weathertech feature fiberglass reinforced door skins, full-length composite stiles, and composite top & bottom rails to prevent water infiltration on all sides.

FULL LENGTH COMPOSITE TOP AND BOTTOM RAILS

Additional non-porous protection keeps water from seeping into the door and helps prevent the build up of mold or mildew.

FIBERGLASS REINFORCED SKIN

Fiberglass is unmarred by the wear and tear of everyday use and is unaffected by moisture and humidity. Our doors will not rot, splinter or warp like wood, and won't dent or delaminate.

CONTENTS

QUALITY AND FEATURES IN THE STAGE DOORS	2
GLASS COLLECTIONS	6
PANEL COLLECTIONS	18
MODERN GLASSES	23
MINIBLIND INSERTS	24
COLOUR AND STAIN SELECTION	25
MULTIPOINT HARDWARE OPTIONS	26
EXECUTIVE PANELS	27
INSERT FRAME OPTIONS	27
SIZE TABLE	28











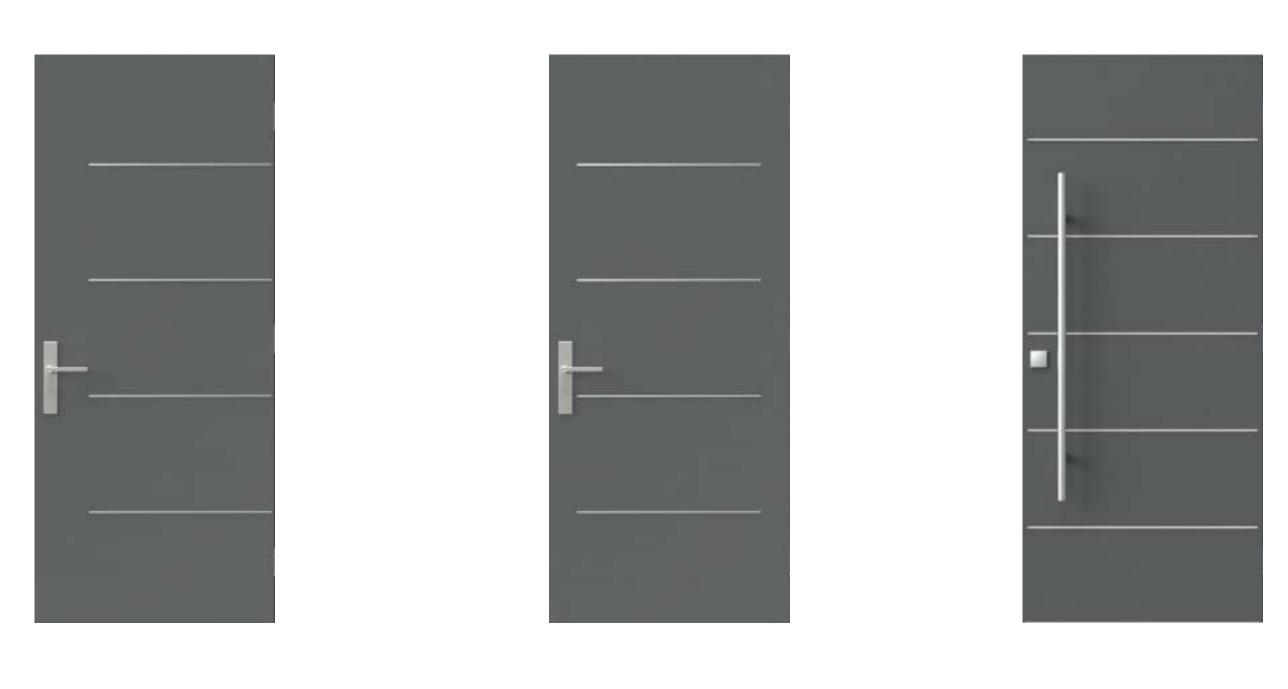








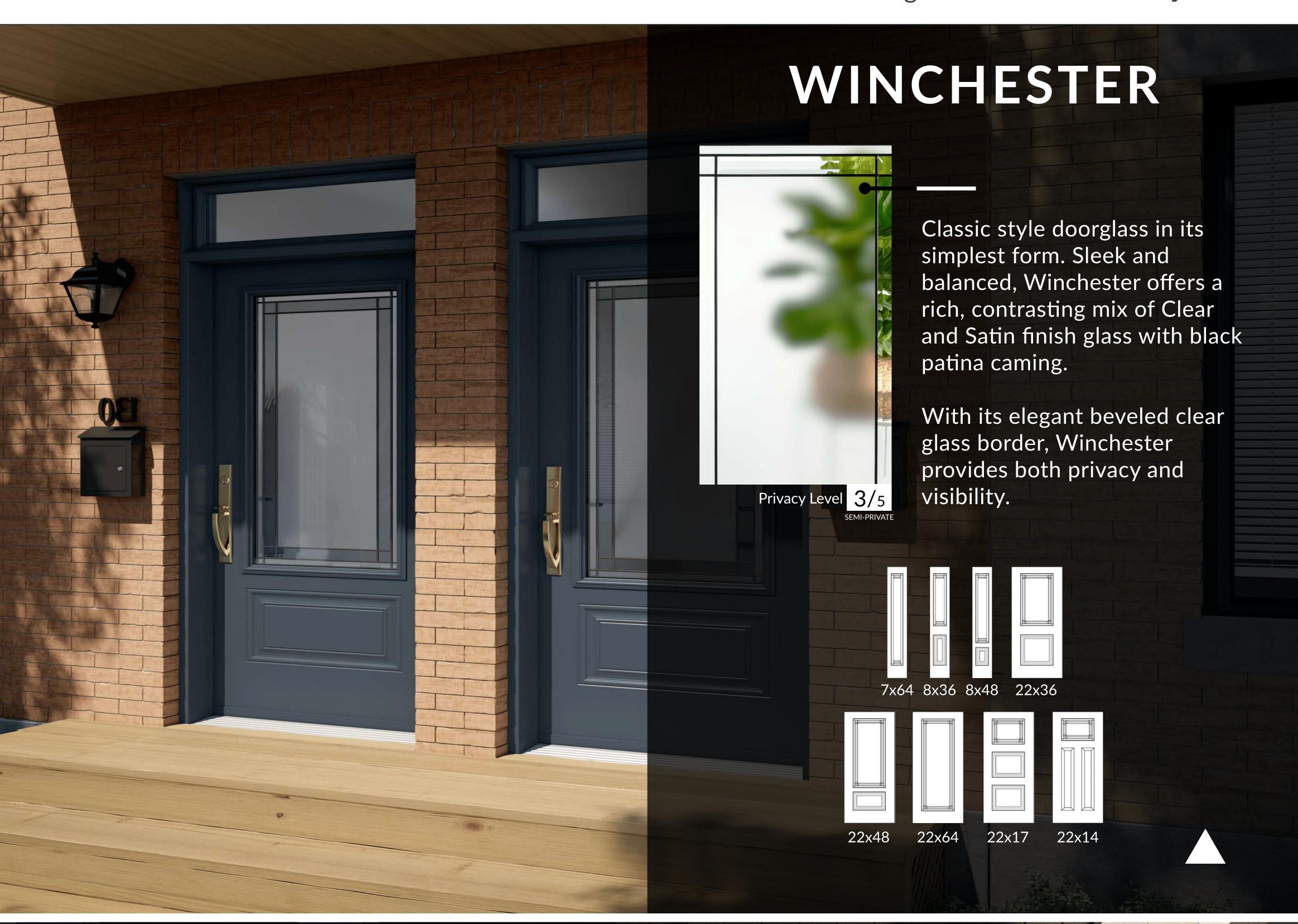
MODERN LOOK

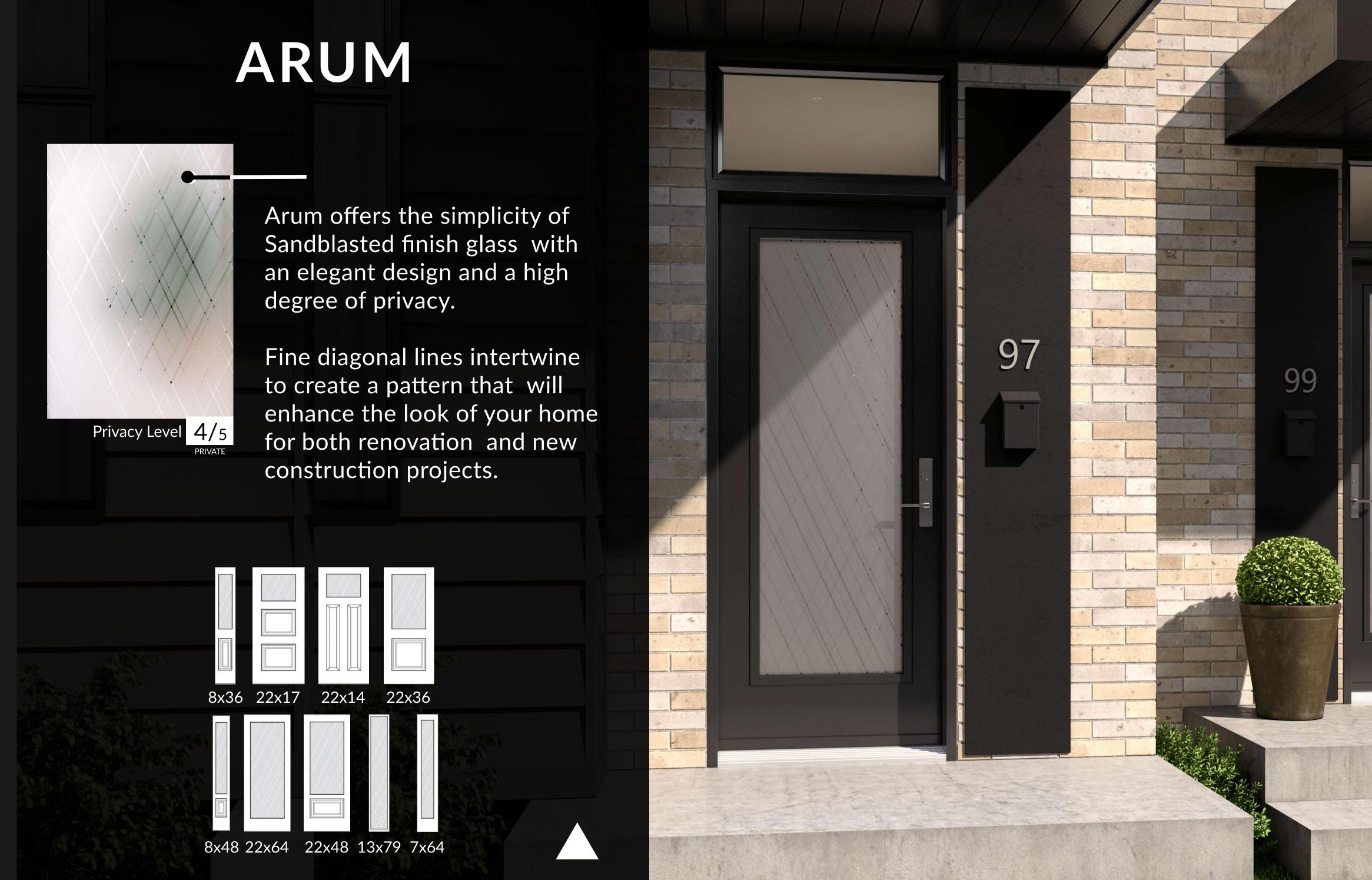


Configuration 1 Configuration 2

ration 2 Configuration 3

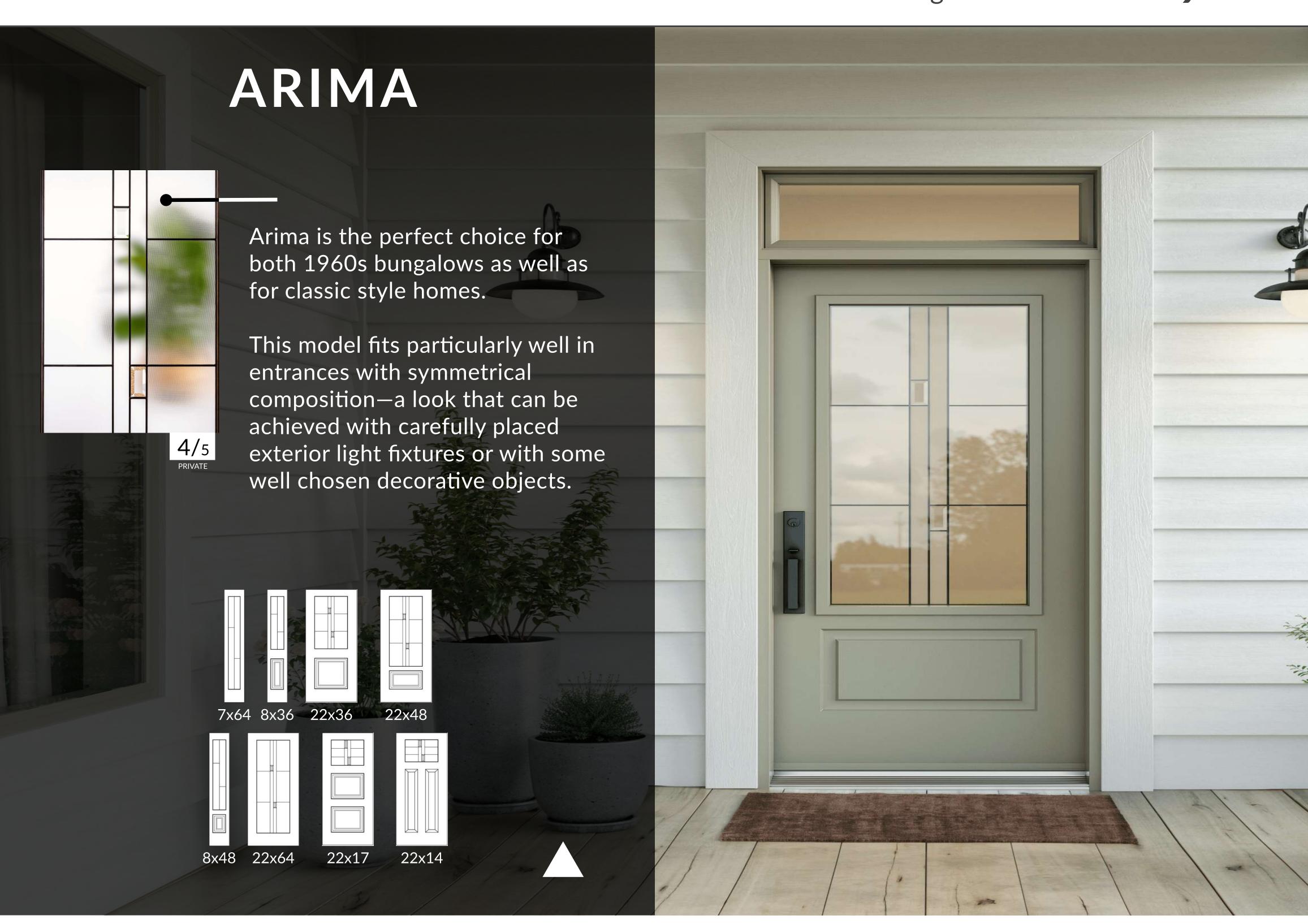




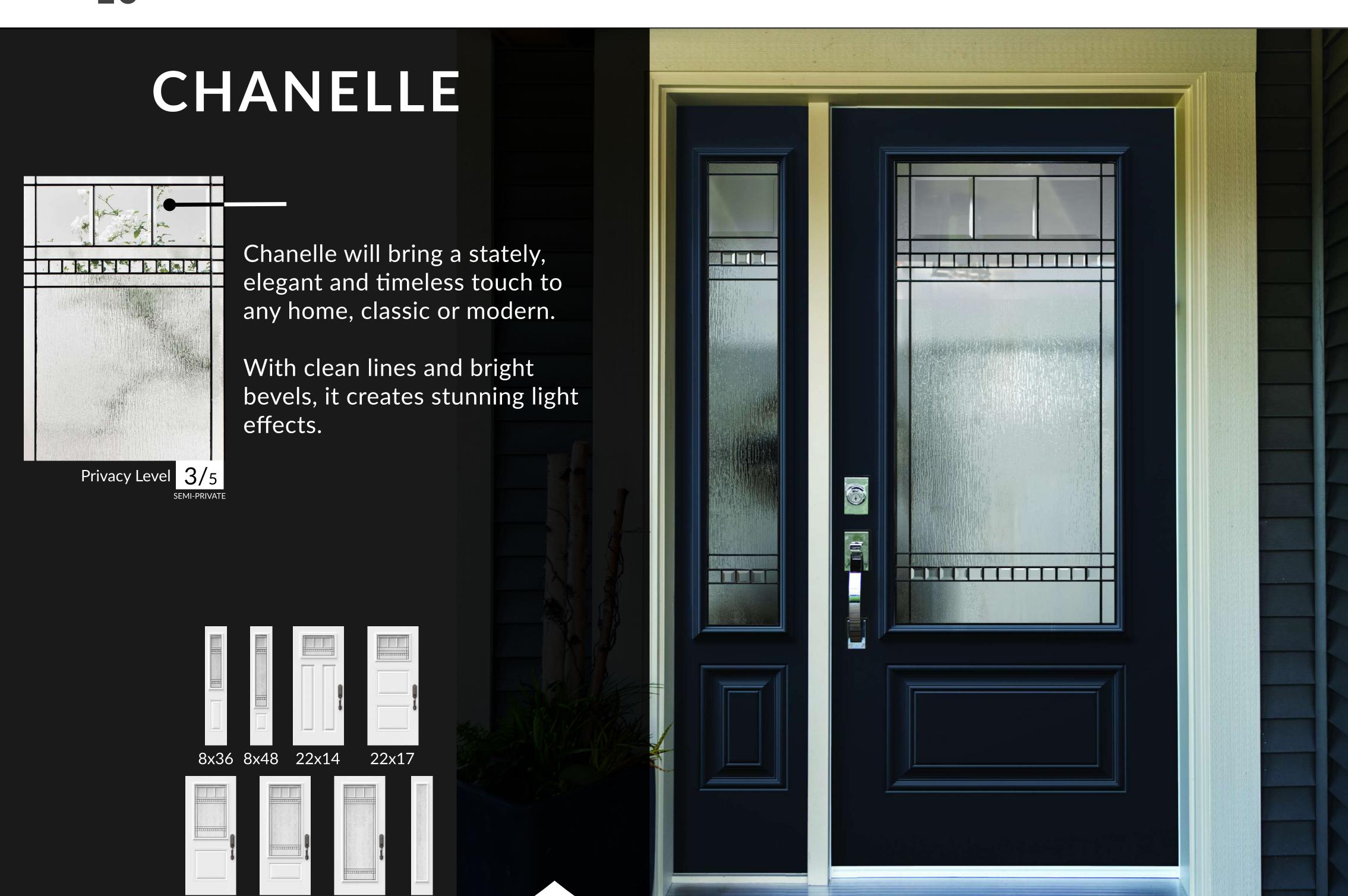












22x36

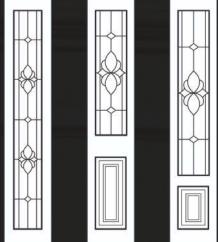
22x48

22x64

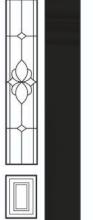
MYSTIQUE

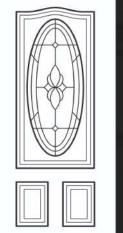


Showcasing the beauty of handcrafted glass, Mystique combines pieces of bevelled glass to highlight its delicate centrepiece and create a stunning light effect.

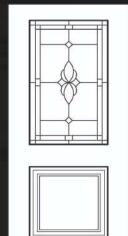


7x64 8x36 8x48





Oval





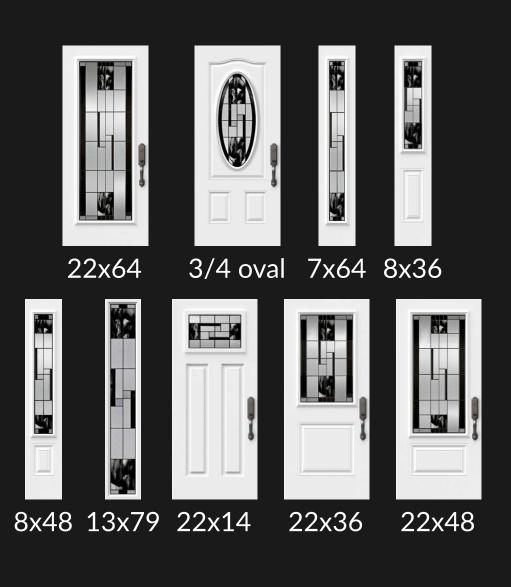


22x36 22x48

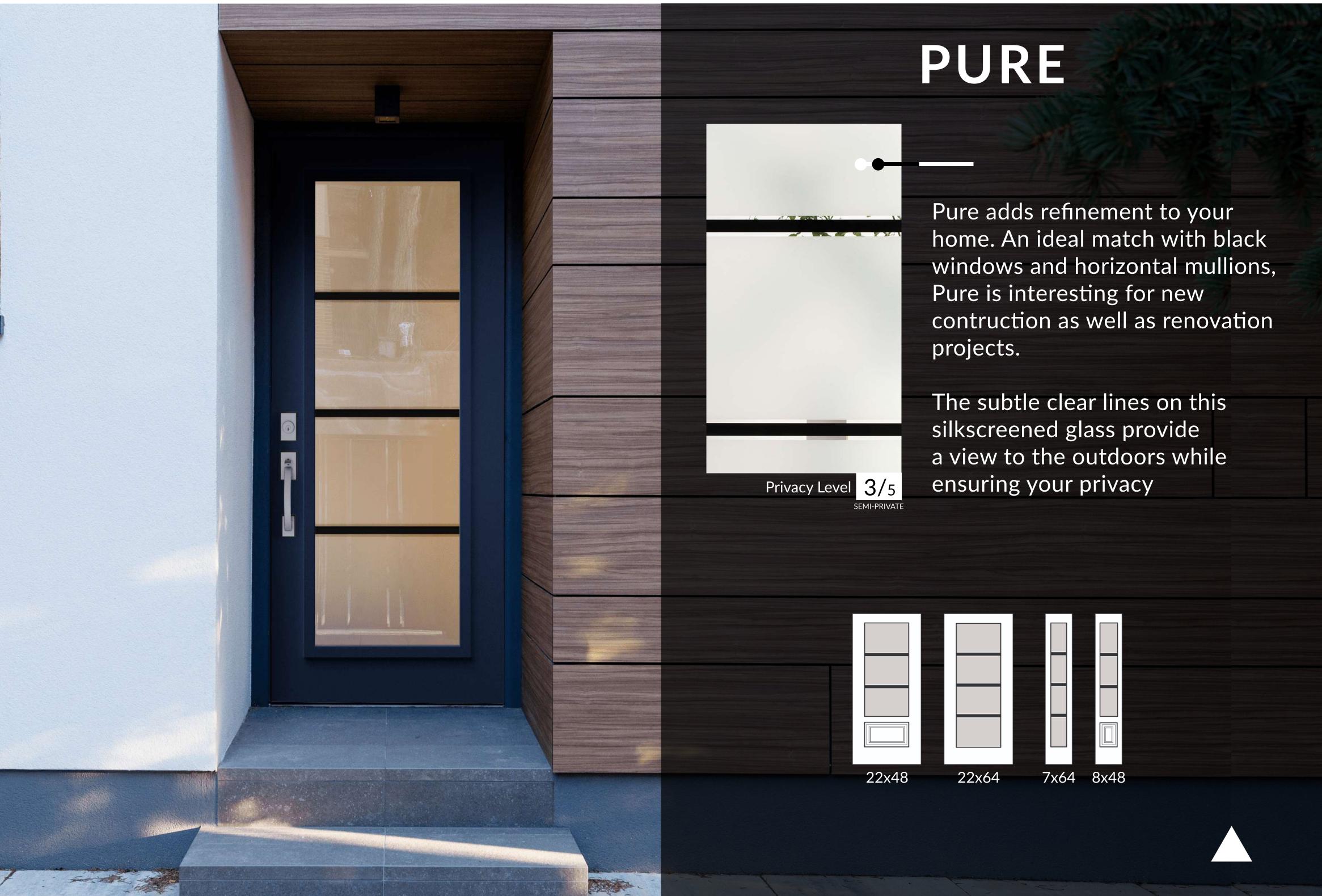
KALLIMA



Kallima will charm lovers of glass. Caracterised by its handmade pieces of blended black and clear glass, the Kallima offers an exclusive look everytime.











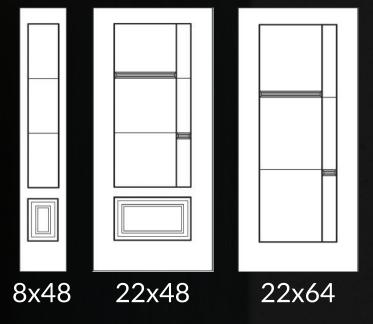
BELMONT

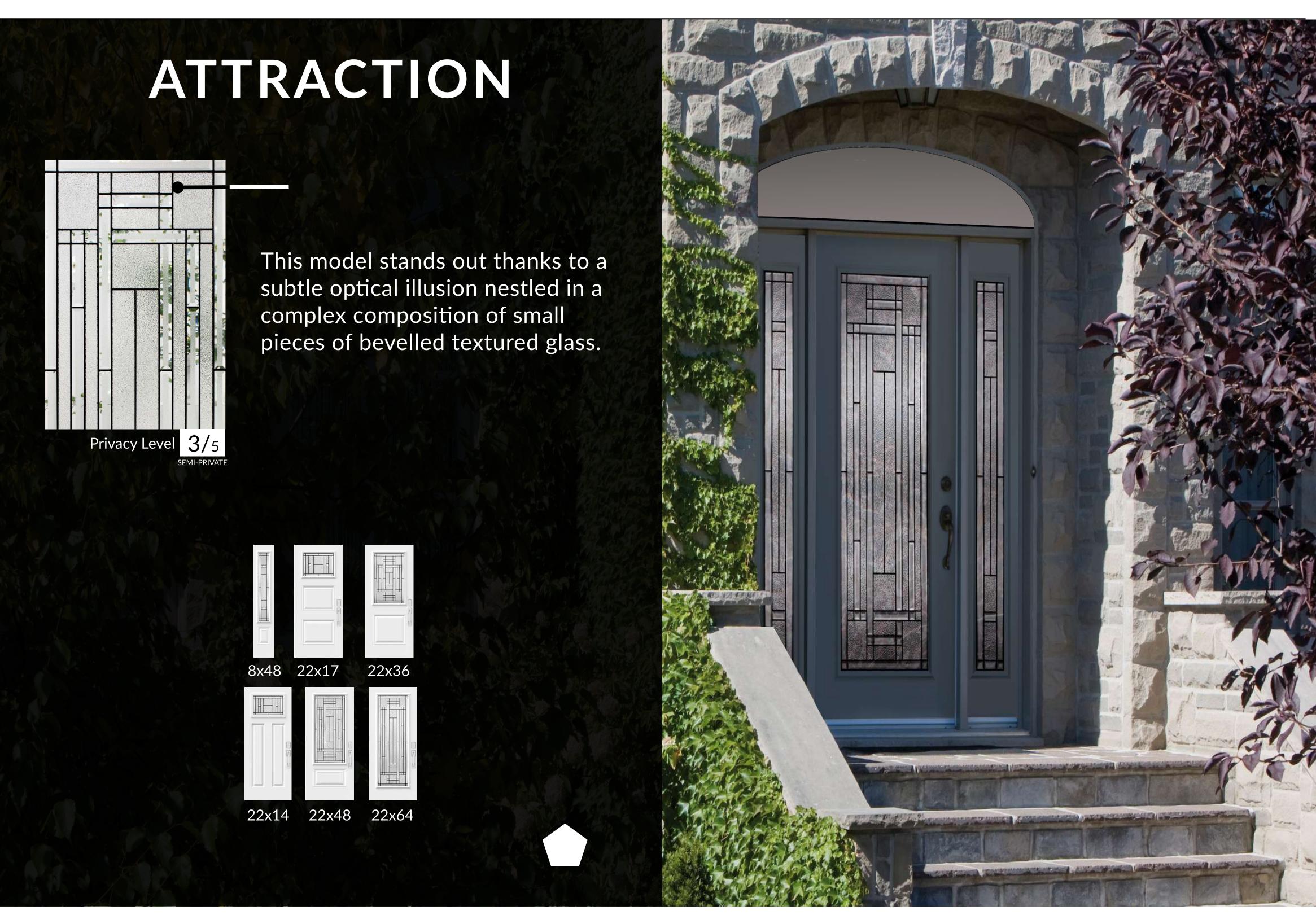


Belmont is a Stained Glass model with an urban look designed for today's architectural styles.

Its minimalist, asymmetrical composition of flat black patina caming and Satin finish glass fits perfectly with the volumes and materials found in the architecture of contemporary houses.

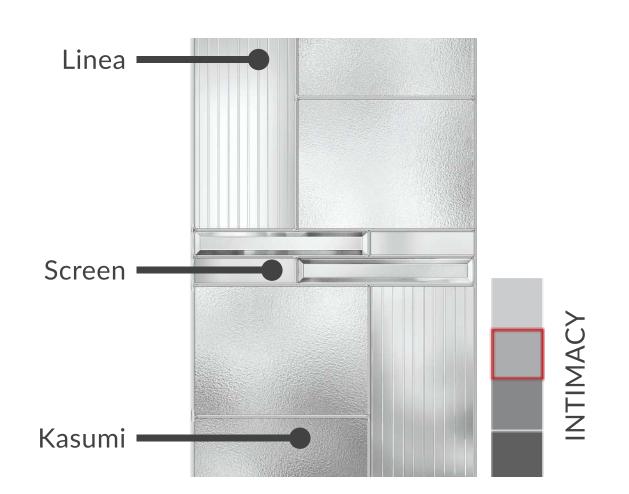
Paired with a satin black handle, Belmont's elegance is unrivaled.





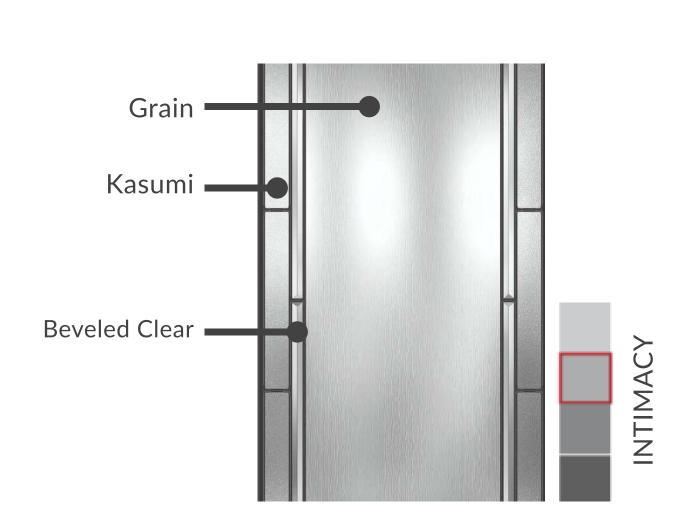
MADEUS



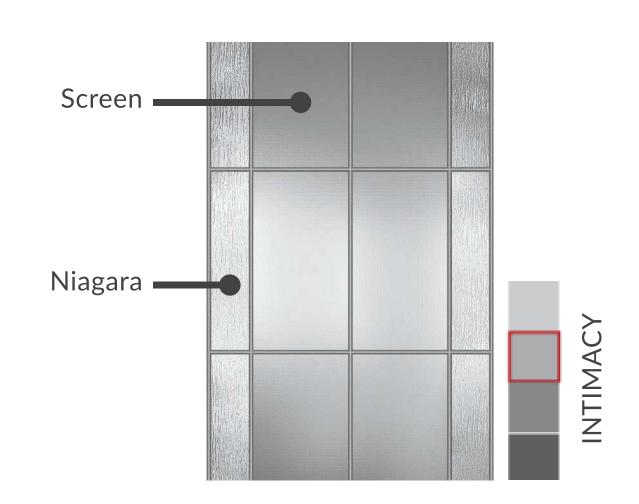


A Z O R



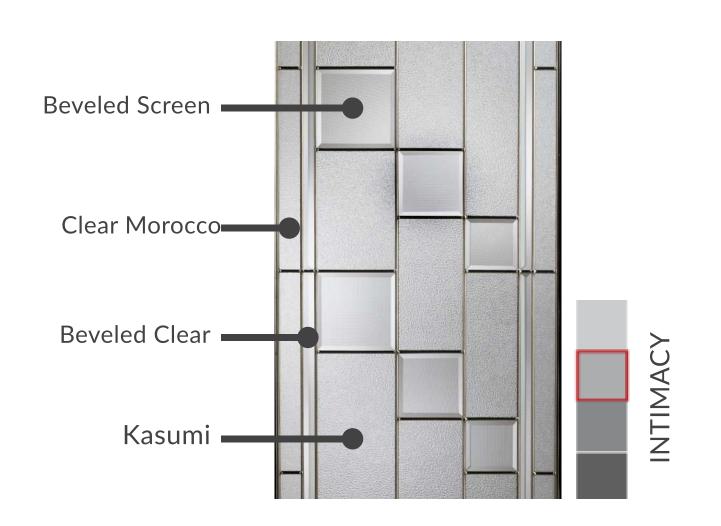






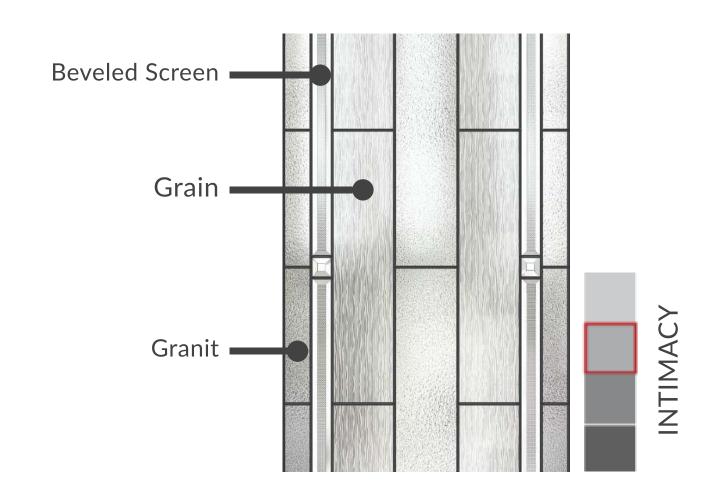








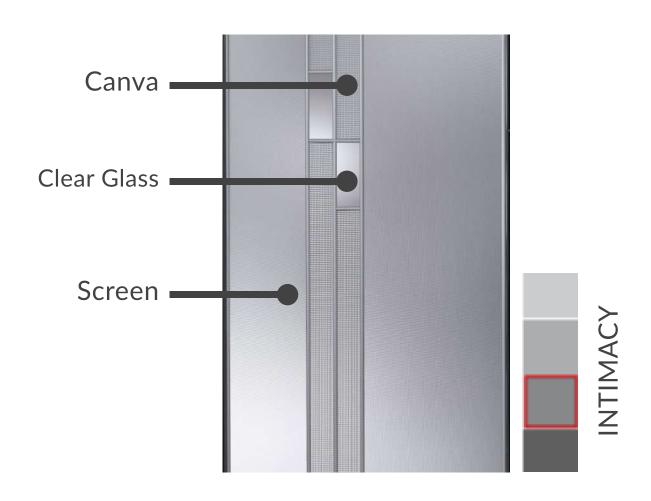






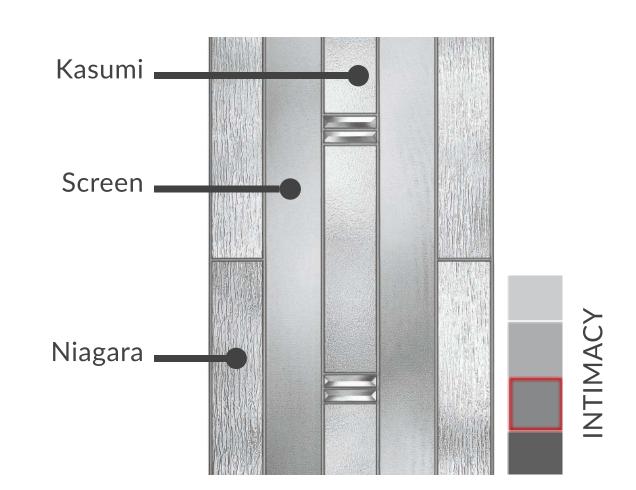
GABRIELLA





VATHEOS

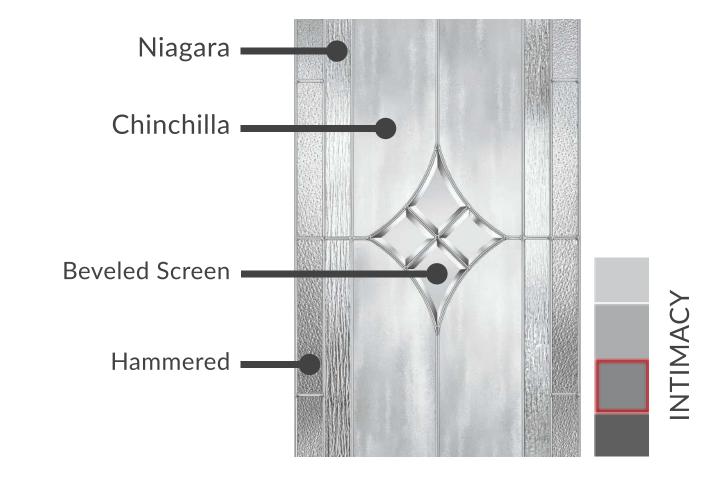




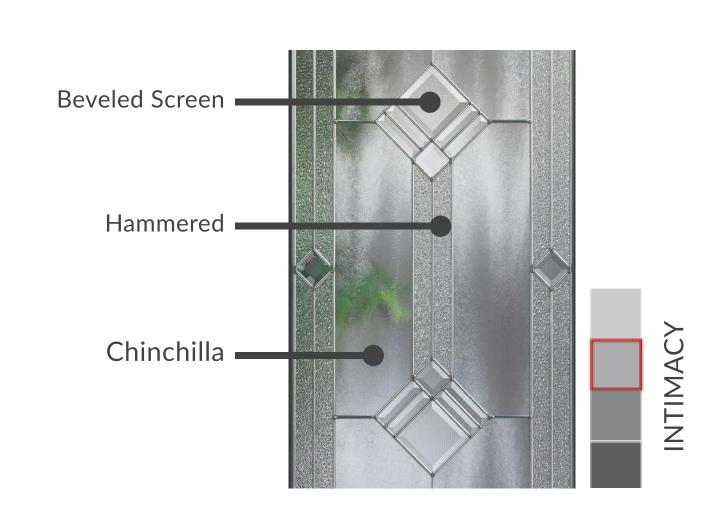


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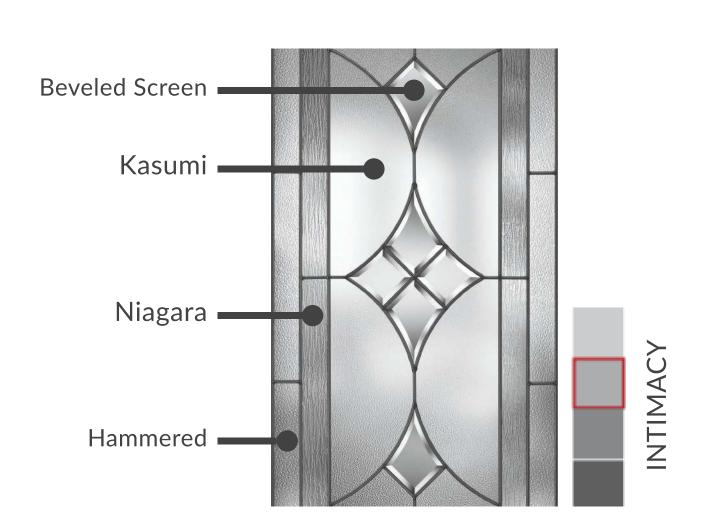






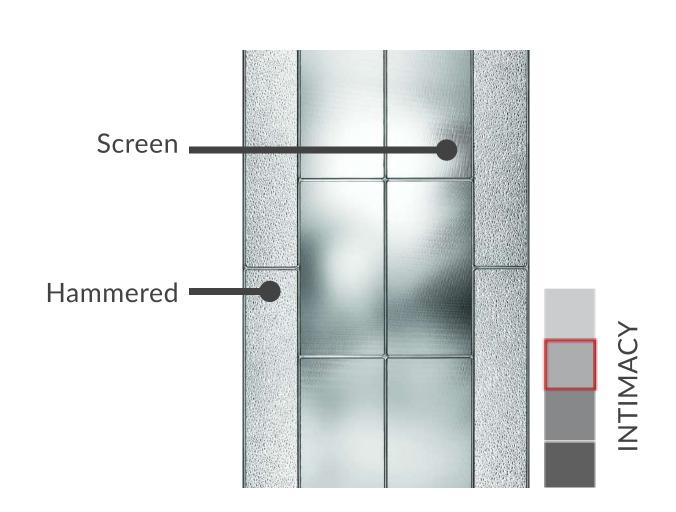






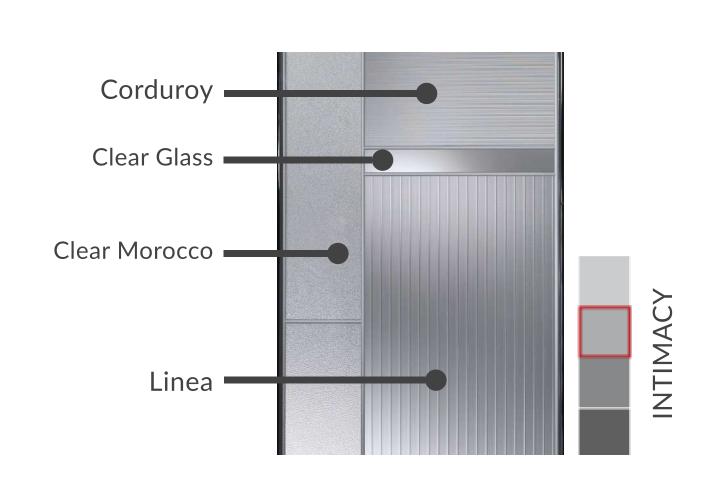






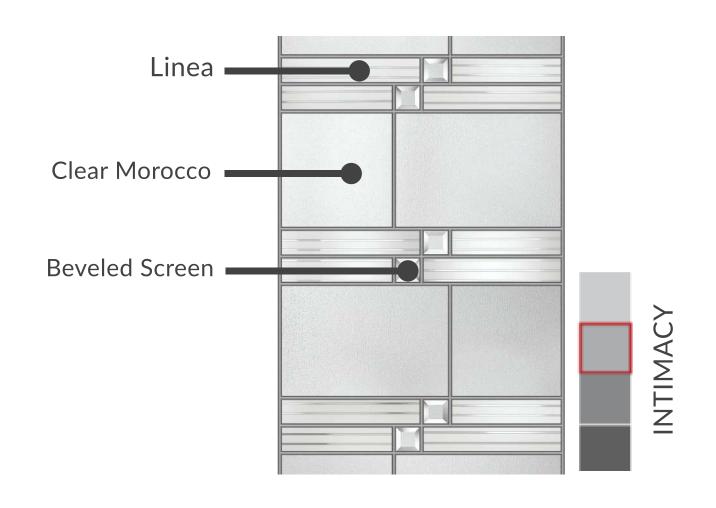
STIRAZ





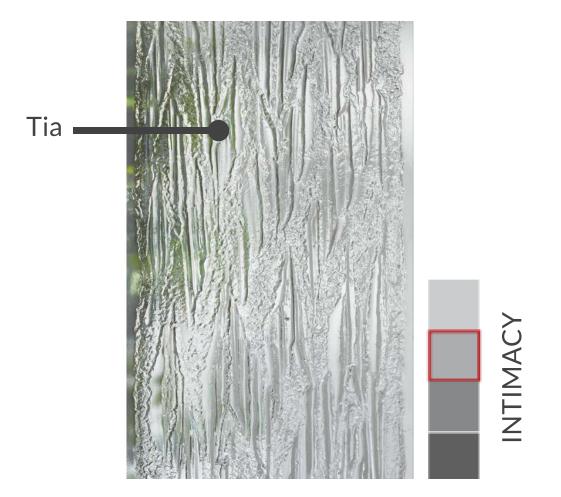
EN DAN





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7x64 8x48

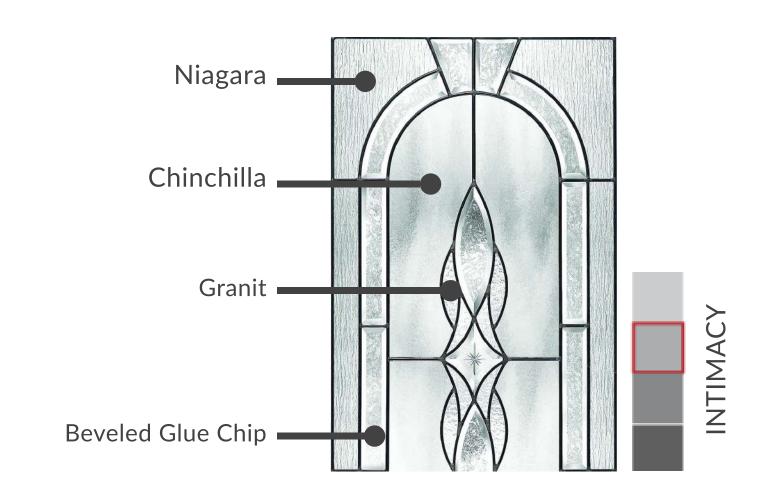


22x48



22x64

3/4 oval







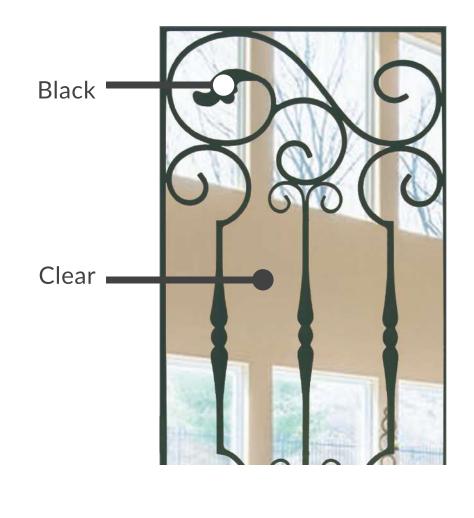
7x64



8x48











7x64



8x48



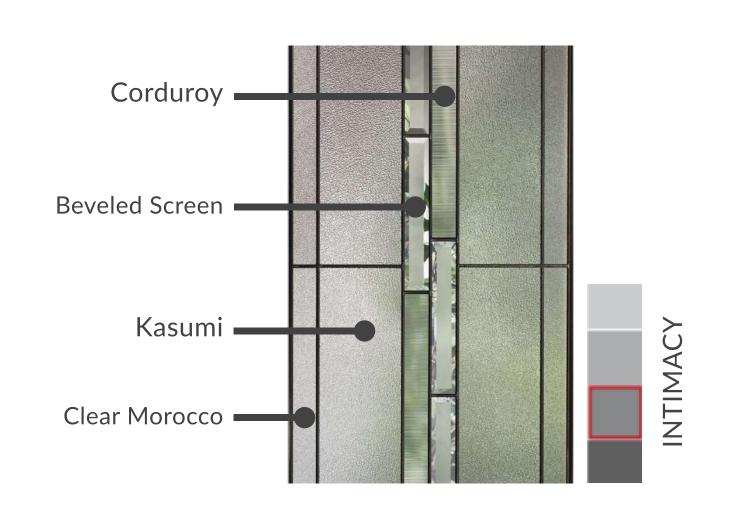
22x48



Kasumi **–** Black •







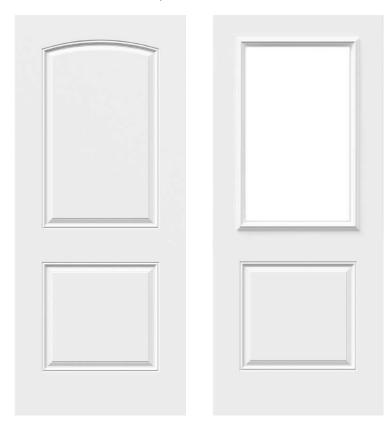


FIBERGLASS GRAIN



2 panel Camber Top Mahagony Grain

Dimensions 31¾", 33¾", 35¾" × **79**" 35¾", 41¾" × **95**"



79" Door 22x36



2 panel Camber Top Planked **Mahagony Grain**

Dimensions 31¾", 33¾", 35¾" × **79**" 35¾", 41¾" × **95**"

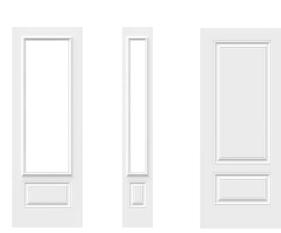


79" Door 22x36



Orleans OAK Grain

Dimensions 31¾", 33¾", 35¾" × **79**" 31¾", 33¾", 35¾" × **95**"



22x64 7x64 79" Door



8x48

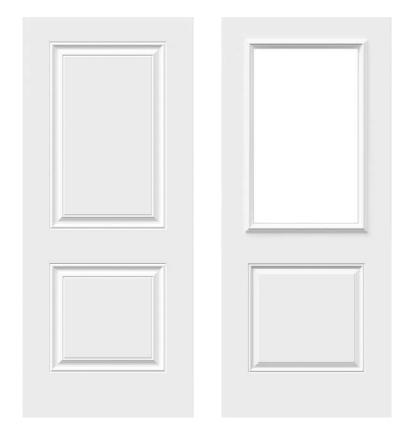
22x9

22x48

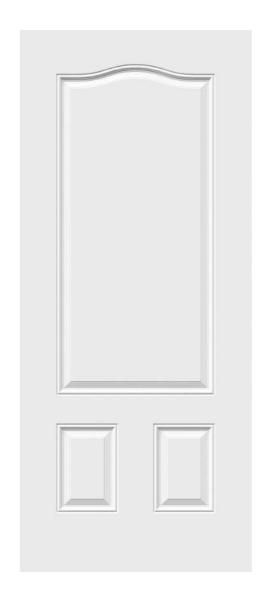


2 panel **Square Top** Fir, London, OAK Grain and Mahagony Grain

Dimensions 31¾", 33¾", 35¾" × **79**"



22x36 79" Door



3 panel Archtop

Scroll Top **OAK Grain**

Dimensions 31¾", 33¾", 35¾" × **79**"

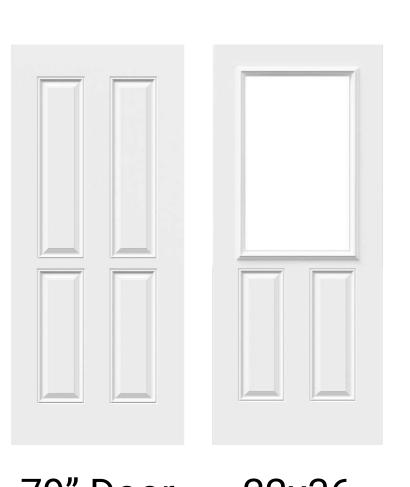


79" Door 22x48 3/4 Oval



New England

Dimensions 31¾", 33¾", 35¾" × **79**"





79" Door 22x36



5 panel

Dimensions 31¾", 33¾", 35¾" × **79**"

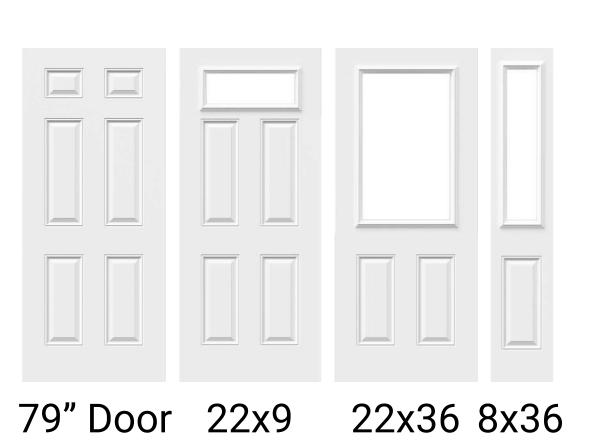


22x36



6 panel **OAK Grain**

Dimensions 27¾", 29¾", 31¾", 33¾", 35¾" **× 79**"





Heritage Craftsman
Fir Grain

Dimensions 31¾", 33¾", 35¾" × **79**"



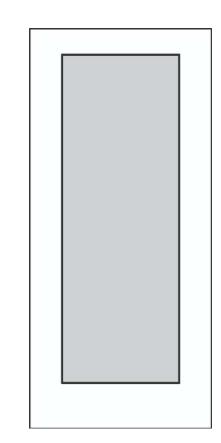
22x17

79" Door



Flagstaf Maha Gony Grain

Dimensions 35¾" × **79"** 35¾", 41¾" × **95"**

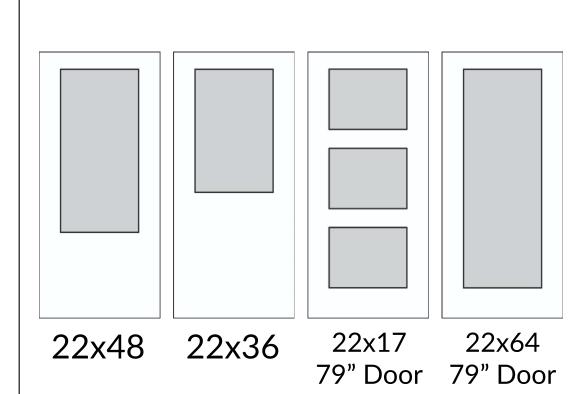


79" Door



FlushDark Grain

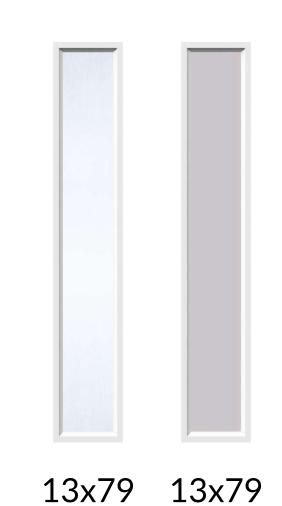
Dimensions31¾", 33¾", 35¾" × **79"**31¾", 33¾", 35¾", 41¾" × **95"**





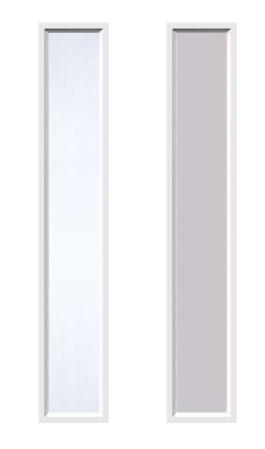
Flush Sidelite

Dimensions 31¾", 33¾", 35¾" × **79**"



Orleans Sidelite

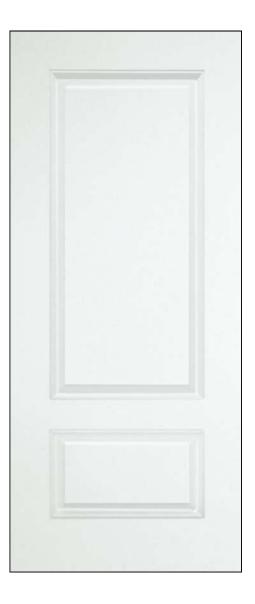
Dimensions 31¾", 33¾", 35¾" × **79**"



13x79 13x79

FIBERGLASS SMOOTH

79" Door



Orleans

Dimensions 31³/₄", 33³/₄", 35³/₄" × **79**" 31³/₄", 33³/₄", 35³/₄" × **95**"



22x48

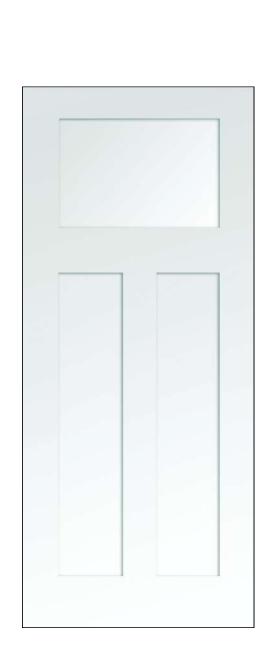


5 panel

Dimensions 31¾", 33¾", 35¾" × **79**"

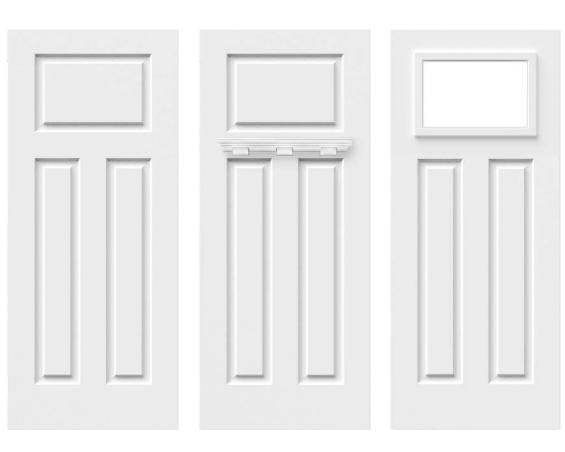


79" Door



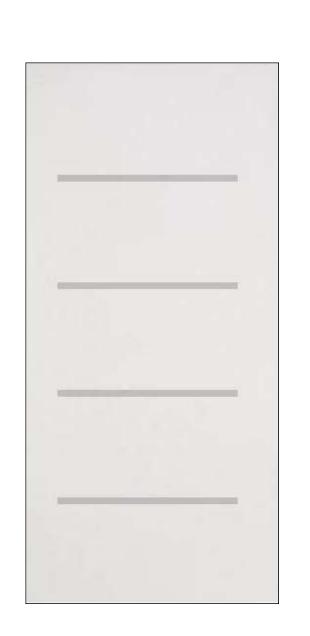
Heritage Craftsman

Dimensions 31¾", 33¾", 35¾" × **79**"



22x17

79" Door 79" Door

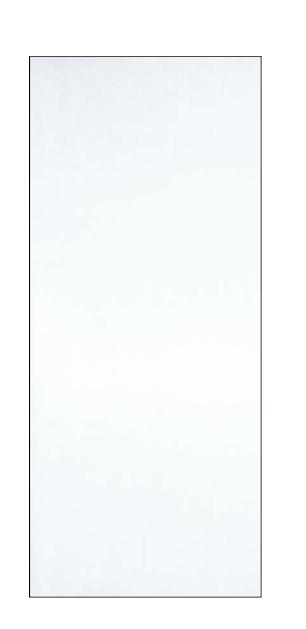


Abbey

Dimensions31¾", 33¾", 35¾" × **79**"
31¾", 33¾", 35¾", 41¾" × **95**"

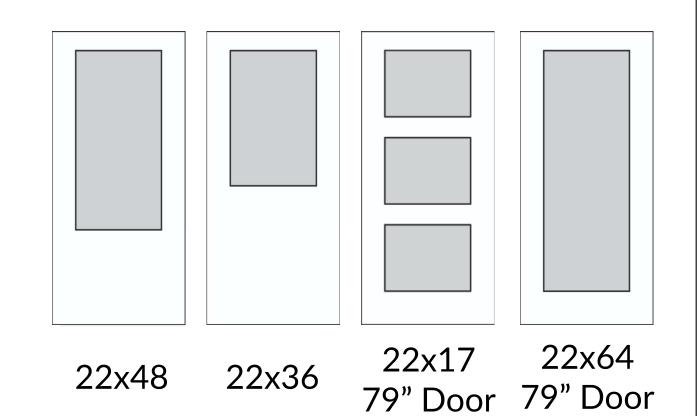


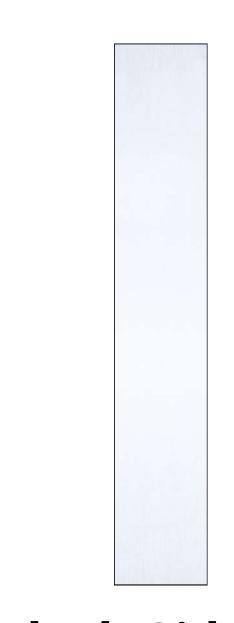
79" Door



Flush

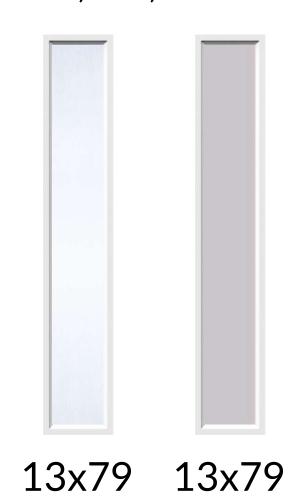
Dimensions 31¾", 33¾", 35¾" × **79**" 31¾", 33¾", 35¾", 41¾" × **95**"





Flush Sidelite

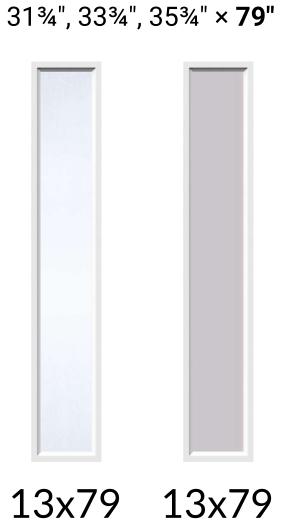
Dimensions 31¾", 33¾", 35¾" × **79**"

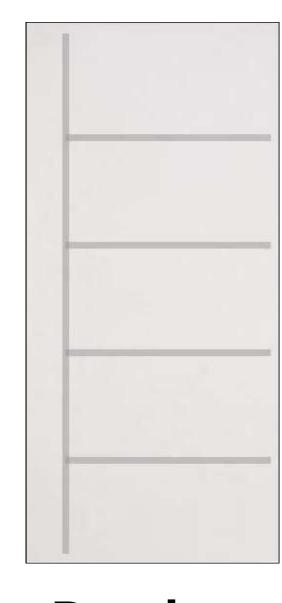




Reversable

Dimensions

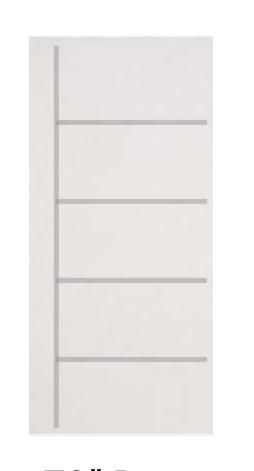




Bourbon

31¾", 33¾", 35¾", 41¾" × **95**"

Dimensions 31¾", 33¾", 35¾" × **79**"



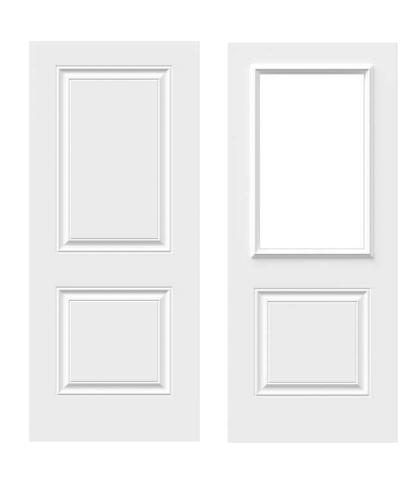
79" Door

STEEL PANELS



London

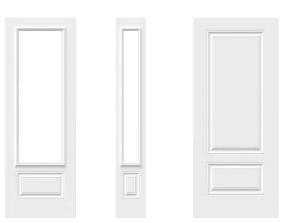
Dimensions 31¾", 33¾", 35¾" × **79**"



79" Door 22x36



Dimensions 31¾", 33¾", 35¾" × **79**" 31¾", 33¾", 35¾" × **95**"



22x64 7x64 79" Door

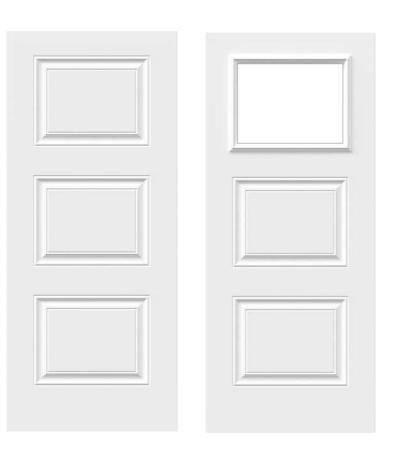


22x48 8x48



Sydney

Dimensions 31¾", 33¾", 35¾" × **79**"

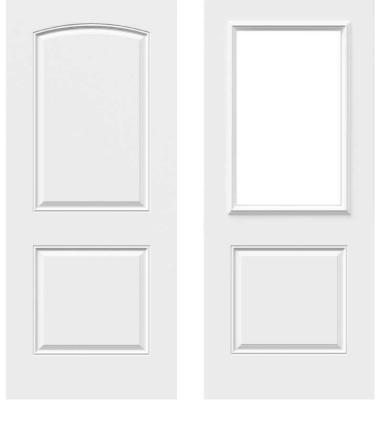


79" Door 22x36



2 panelCamber Top

Dimensions 31¾", 33¾", 35¾" × **79**"



79" Door 22x36



2 panel Camber Top Planked

Dimensions 31¾", 33¾", 35¾" × **79**"



79" Door 22x36



3 panelScroll Top

Dimensions 31¾", 33¾", 35¾" × **79**"

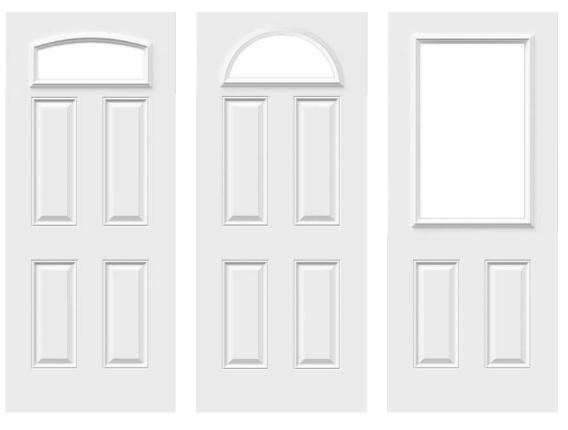


79" Door 22x48 3/4 Oval



4 panel

Dimensions 31¾", 33¾", 35¾" × **79**"

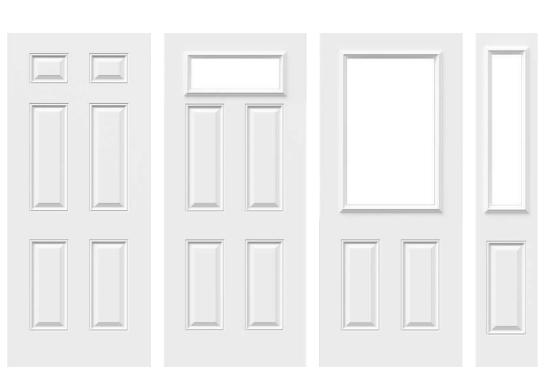


22x9 79" Door 22x36

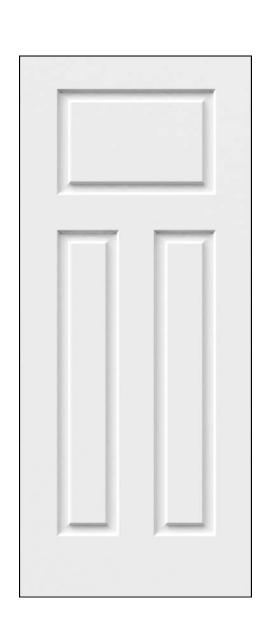


6 panel

Dimensions 27¾", 29¾", 31¾", 33¾", 35¾" **× 79**"

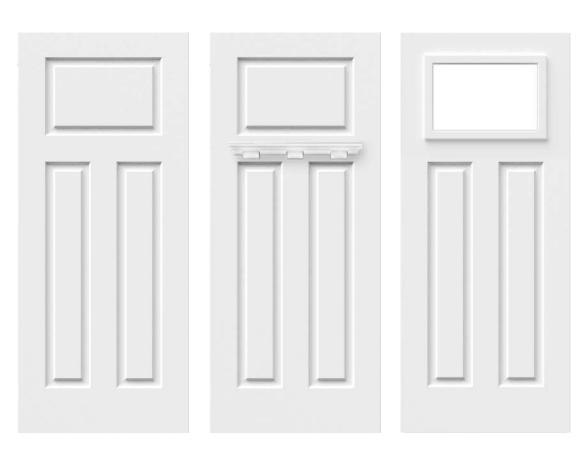


79" Door 22x9 22x36 8x36

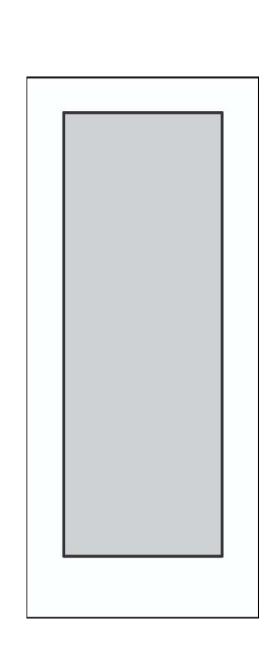


Victoria

Dimensions 31¾", 33¾", 35¾" × **79**"

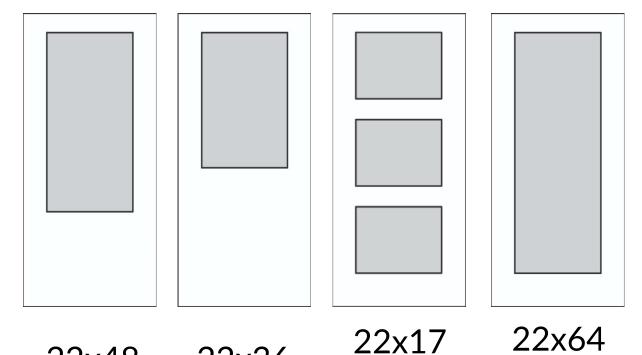


79" Door 79" Door 22x14

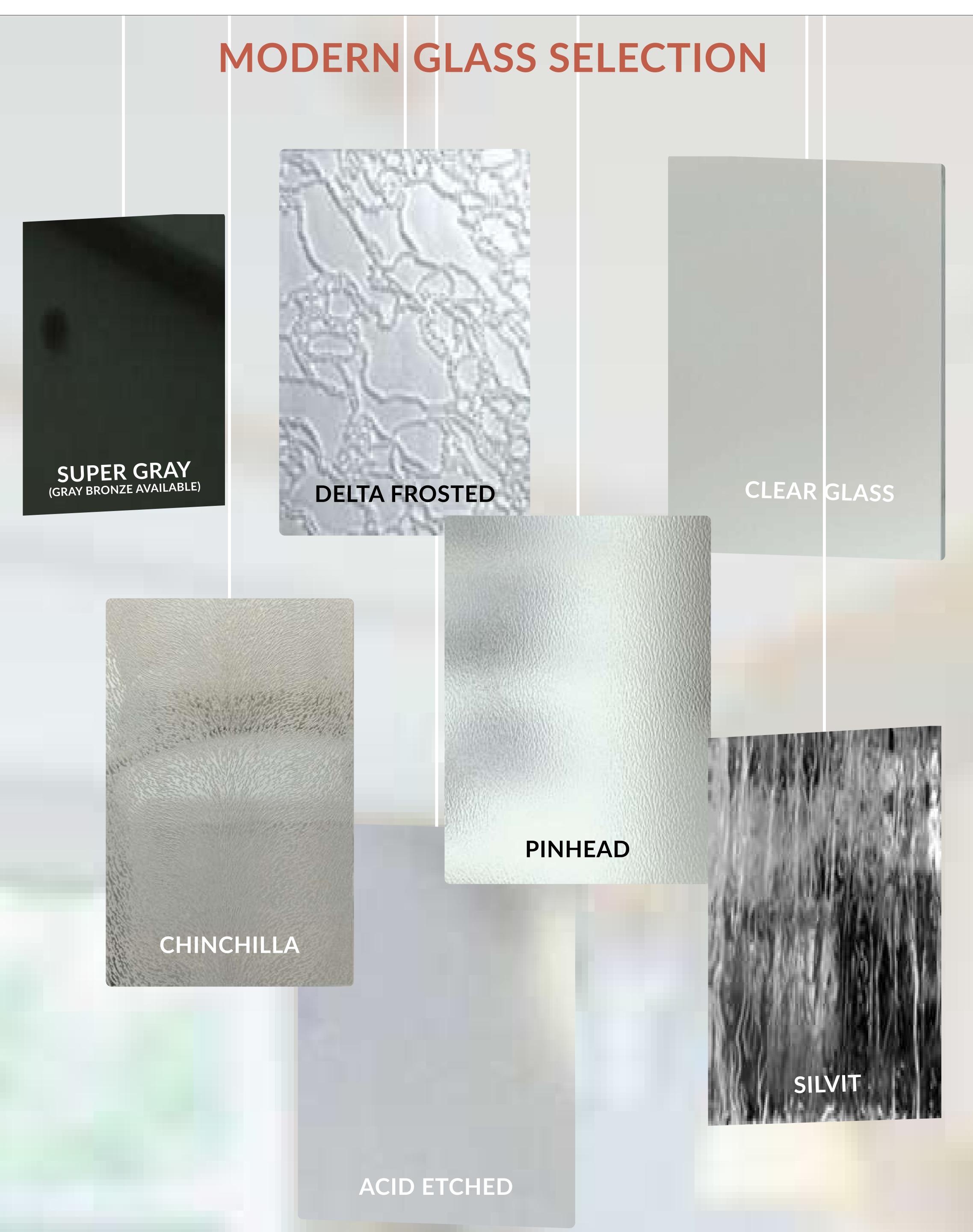


Flush

Dimensions27¾", 29¾", 31¾", 33¾", 35¾", 41¾" × **79**"
29¾", 31¾", 33¾", 35¾", 41¾" × **95**"



22x48 22x36 22x17 22x64 79" Door 79" Door

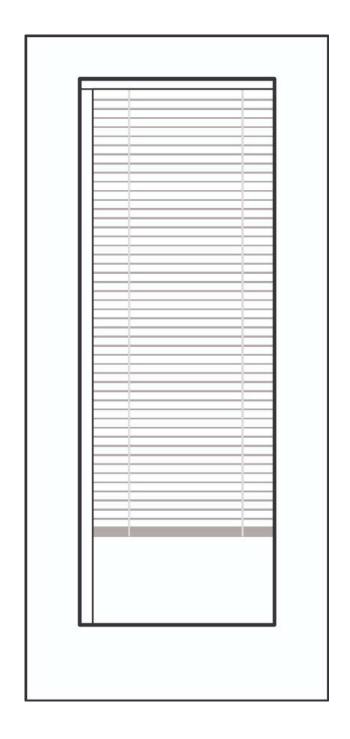


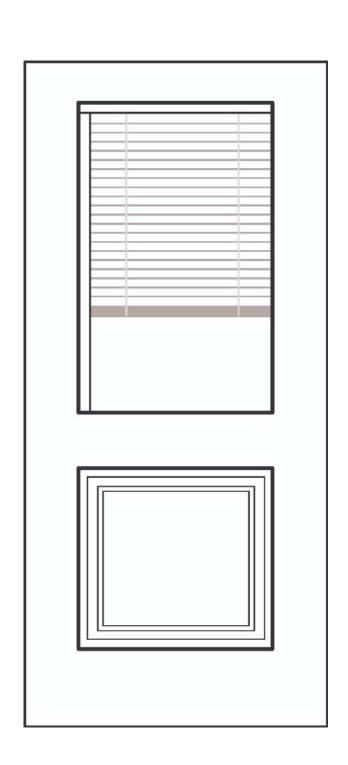
GLASS SELECTION FOR YOUR DOOR INSERT, TRANSOM OR DIRECT GLAZE SIDELITE



MINI-BLINDS

The integrated aluminum mini-blinds are a time tested classic. Discretion, an easy to operate and highly durable product. It is a great way to let light in during the day while ensuring absolute privacy at any moment.





20x64

22x36

COLOR OPTIONS



STAIN OPTIONS



MULTI POINT HARDWARE OPTIONS

We offer a range of the finest quality, multi-point door levers and gripsets available in a choice 9 styles and multiple colour finishes, perfect for customers looking to retain a traditional style on their entrance system. For a more contemporary feel, we also offer 2 styles of pull handles in a choice of 3 finishes and 3 heights.



MP TYPE
GRIP
LEVER
EURO
EURO

HARDWARE OPTION
BERKLEY
ALLEGRO
CAPRI
COUNTRY LARGE/SMALL
MIAMI LARGE/SMALL
ROMA
TORINO LARGE/SMALL
VENICE LARGE/SMALL
COSMO 24" / 48" / 72 "
METRO 24" / 48" / 72 "

BLACK	FLAT BLACK	BRASS	ANTIQUE BRASS	DARK BRONZE	OIL RUBBED BRONZE	PEWTER	SATIN NICKEL	POLISHED NICKEL	POLISHED CROME
0				0		0	0		
0		0	0	0	0	0	0		
0		0	0	0	0	0	0		
	0				0	0			
	0				0	0	0	0	0
0				0		0	0		
0		0	0	0	0	0	0		
0		0	0	0	0	0	0		
	0							0	0
	0							0	0

EXECUTIVE PANEL. DESIGN OPTIONS





EXECUTIVE PROFILES DETAIL

With its clean profile, these panels are the ideal choice for doors that will stand out. It will give that traditional rich look that enhances the beauty of your entire house.

FRAME INSERT OPTIONS







	STAINABLE PVC Woodgrain texture. Easy to paint with exceptional weather tightness	CONTEMPORARY Easy to paint with exceptional weather tightness. These frames are the reference.	PVC Easy to paint with exceptional weather tightness. These frames are the reference.
MATERIAL	Extruded PVC Woodgrain finish	Extruded PVC	Extruded PVC
INTERIOR FINISH	Screw cover strip No visible screws	Snap-on cover No visible screws	Screw cover strip No visible screws
\Box \updownarrow	All sizes Custom sizes available	All sizes Custom sizes available	All sizes Custom sizes available

STANDART SIZES TABLE

SINGLE



NOMINAL DOOR SIZE			
Width	Height		
28	72		
30	72		
32	72		
34	72		
36	72		
42	72		
30	95		
32	95		
34	95		
36	95		
42	95		

DOOR UNIT ACTUAL SIZE				
Width	Height			
29 7/16	82			
31 7/16	82			
33 7/16	82			
35 7/16	82			
37 7/16	82			
43 7/16	82			
31 7/16	98			
33 7/16	98			
35 7/16	98			
37 7/16	98			
43 7/16	98			

ROUGH OPENING				
Width	Height			
30 7/16	82 1/2			
32 7/16	82 1/2			
34 7/16	82 1/2			
36 7/16	82 1/2			
38 7/16	82 1/2			
44 7/16	82 1/2			
32 7/16	98 1/2			
34 7/16	98 1/2			
36 7/16	98 1/2			
38 7/16	98 1/2			
44 7/16	98 1/2			

SINGLE WITH 1 SIDELITE HL



NOMINAL DOOR SIZE			
Height			
79			
79			
79			
79			
79			
79			
79			
79			
79			
79			
79			
79			

NOMINAL SIDELITE SIZE			
Width	Height		
12	79		
14	79		
12	79		
14	79		
12	79		
14	79		
12	79		
14	79		
12	79		
14	79		
12	79		
14	79		

DOOR UNIT ACTUAL SIZE				
Width	Height			
42 13/16	82			
44 13/16	82			
44 13/16	82			
46 13/16	82			
46 13/16	82			
48 13/16	82			
48 13/16	82			
50 13/16	82			
50 13/16	82			
52 13/16	82			
56 13/16	82			
58 13/16	82			

Width Height	
43 13/16 82 1/2	
45 13/16 82 1/2	
45 13/16 82 1/2	
47 13/16 82 1/2	
47 13/16 82 1/2	
49 13/16 82 1/2	
49 13/16 82 1/2	
51 13/16 82 1/2	
51 13/16 82 1/2	
53 13/16 82 1/2	
57 13/16 82 1/2	
59 13/16 82 1/2	

SINGLE WITH 1 SIDELITE HR



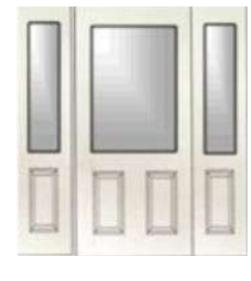
NOMINAL DOOR SIZE	
Width	Height
30	95
30	95
32	95
32	95
34	95
34	95
36	95
36	95
42	95
42	95

NOMINAL SIDELITE SIZE	
Width	Height
12	95
14	95
12	95
14	95
12	95
14	95
12	95
14	95
12	95
14	95

DOOR UNIT ACTUAL SIZE	
Width	Height
44 13/16	98
46 13/16	98
46 13/16	98
48 13/16	98
48 13/16	98
50 13/16	98
50 13/16	98
52 13/16	98
56 13/16	98
58 13/16	98

ROUGH OPENING	
Width	Height
45 13/16	98 1/2
47 13/16	98 1/2
47 13/16	98 1/2
49 13/16	98 1/2
49 13/16	98 1/2
51 13/16	98 1/2
51 13/16	98 1/2
53 13/16	98 1/2
57 13/16	98 1/2
59 13/16	98 1/2

SINGLE WITH 2 SIDELITE



NOMINAL DOOR SIZE	
Width	Height
28	79
28	79
30	79
30	79
32	79
32	79
34	79
34	79
36	79
36	79
42	79
42	79

NOMINAL SIDELITE SIZE	
Width	Height
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79

DOOR UNIT ACTUAL SIZE		
Width	Height	
56 3/16	82	
60 3/16	82	
58 3/16	82	
62 3/16	82	
60 3/16	82	
64 3/16	82	
62 3/16	82	
66 3/16	82	
64 3/16	82	
68 3/16	82	
70 3/16	82	
74 3/16	82	

ROUGH OPENING	
Width	Height
57 3/16	82 1/2
61 3/16	82 1/2
59 3/16	82 1/2
63 3/16	82 1/2
61 3/16	82 1/2
65 3/16	82 1/2
63 3/16	82 1/2
67 3/16	82 1/2
65 3/16	82 1/2
69 3/16	82 1/2
71 3/16	82 1/2
75 3/16	82 1/2

SINGLE WITH 2 SIDELITE



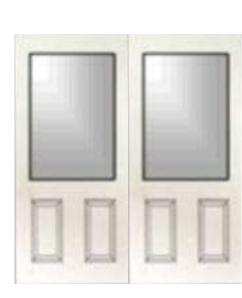
NOMINAL DOOR SIZE	
Width	Height
30	95
30	95
32	95
32	95
34	95
34	95
36	95
36	95
42	95
42	95

NOMINAL SIDELITE SIZE	
Width	Height
12	95
14	95
12	95
14	95
12	95
14	95
12	95
14	95
12	95
14	95

DOOR UNIT ACTUAL SIZE	
Width	Height
58 3/16	98
62 3/16	98
60 3/16	98
64 3/16	98
62 3/16	98
66 3/16	98
64 3/16	98
68 3/16	98
70 3/16	98
74 3/16	98

NOMINAL DOOR SIZE	
Width	Height
59 3/16	98 1/2
63 3/16	98 1/2
61 3/16	98 1/2
65 3/16	98 1/2
63 3/16	98 1/2
67 3/16	98 1/2
65 3/16	98 1/2
69 3/16	98 1/2
71 3/16	98 1/2
75 3/16	98 1/2

DOUBLE

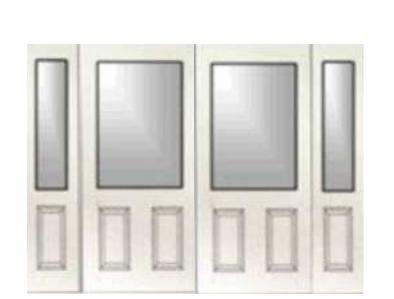


NOMINAL DOOR SIZE	
Width	Height
28	79
30	79
32	79
34	79
36	79
42	79
30	95
32	95
34	95
36	95
42	95

DOOR UNIT ACTUAL SIZE	
Height	
82	
82	
82	
82	
82	
82	
98	
98	
98	
98	
98	

ROUGH OPENING	
Width	Height
58 7/8	82 1/2
62 7/8	82 1/2
66 7/8	82 1/2
70 7/8	82 1/2
74 7/8	82 1/2
86 7/8	82 1/2
62 7/8	98 1/2
66 7/8	98 1/2
70 7/8	98 1/2
74 7/8	98 1/2
86 7/8	98 1/2

DOUBLE WITH 2 SIDELITES

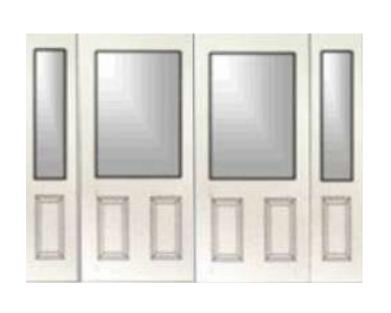


NOMINAL DOOR SIZE	
Width	Height
28	79
28	79
30	79
30	79
32	79
32	79
34	79
34	79
36	79
36	79
42	79
42	79

NOMINAL SIDELITE SIZE	
Width	Height
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79

DOOR UNIT ACTUAL SIZE	
Width	Height
84 5/8	82
88 5/8	82
88 5/8	82
92 5/8	82
92 5/8	82
96 5/8	82
96 5/8	82
100 5/8	82
100 5/8	82
104 5/8	82
112 5/8	82
116 5/8	82

ROUGH OPENING	
Width	Height
85 5/8	82 3/8
89 5/8	82 3/8
89 5/8	82 3/8
93 5/8	82 3/8
93 5/8	82 3/8
97 5/8	82 3/8
97 5/8	82 3/8
101 5/8	82 3/8
101 5/8	82 3/8
105 5/8	82 3/8
113 5/8	82 3/8
117 5/8	82 3/8



NOMINAL DOOR SIZE	
Width	Height
30	95
30	95
32	95
32	95
34	95
34	95
36	95
36	95
42	95
42	95

NOMINAL SIDELITE SIZE	
Height	
95	
95	
95	
95	
95	
95	
95	
95	
95	
95	

DOOR UNIT ACTUAL SIZE	
Width	Height
88 5/8	98
92 5/8	98
92 5/8	98
96 5/8	98
96 5/8	98
100 5/8	98
100 5/8	98
104 5/8	98
112 5/8	98
116 5/8	98

ROUGH OPENING	
Width	Height
89 5/8	98 3/8
93 5/8	98 3/8
93 5/8	98 3/8
97 5/8	98 3/8
97 5/8	98 3/8
101 5/8	98 3/8
101 5/8	98 3/8
105 5/8	98 3/8
113 5/8	98 3/8
117 5/8	98 3/8

All Dimensions shown are for Inswing doors - deduct 3/4" off the Height of the frame size and rough opening size for the outswing sill. For inswing brickmould standard sizes - Option 1 (1" BM), add 1 1/2 W - 3/4 H, Option 2 (1" 5/8 BM), add 2" 3/8W, 1" 3/16 H, Option 3 (2" BM) add 3" 1/8 H, 1" 7/16W.

STAGE ENTRY DOOR WARRANTY

LIMITED LIFETIME WARRANTY

THE FOLLOWING WARRANTY WILL APPLY TO RESIDENTIAL SINGLE FAMILY HOME APPLICATIONS ONLY.

SEE BELOW FOR MULTI-UNIT APPLICATIONS

QUICK WARRANTY REFERENCE GUIDE – SEE BELOW FOR DETAILED INFORMATION	
White vinyl frames	limited lifetime warranty
Factory applied light colour paint	15 year limited warranty
Factory applied dark colour paint	10 year limited warranty
Factory applied stain finish	3 year limited warranty
Steel door panel	10 year limited warranty
Fibreglass door panel with multipoint lock system	5 year limited warranty
Fibreglass door panel without multipoint lock system	1 year limited warranty
Decorative door-lite glass inserts	10 year limited warranty
Mini blinds or shades sealed between insulating glass	1 year limited warranty
Custom glass & custom decorative glass inserts	1 year limited warranty

Single Family Home Warranty

The warranties listed above will commence on the original date of purchase and only apply to owner-occupied single-family homes. This warranty is non-transferable from the original purchaser. This warranty is the only warranty offered by Stage Windows & Doors Inc. and cannot be modified or expanded by any seller or dealer.

Steel Door Panel

Steel door panels are warranted for a period of 10 years against rust, warping, de-lamination, and corroding within generally accepted industry standards for the period stated. Rust generated by cut down or damage to the panels is not covered under this warranty.

Fiberglass Door Panel

Fiberglass door panels with a painted or stained finish are warranted for a period of 5 years (with Multi-point Lock System) & 1 year (without Multi-point Lock System) against bowing, warping & delamination. Bowing of a fiberglass panel up to ¼" is allowable under this warranty (see section Warranty Exclusions for details). Smooth skin fiberglass panels can show minor deviations (ripples) on the surface due to the manufacturing process of the panel itself and is not covered under this warranty as a defect.

Vinyl Frame

Vinyl frames are supplied with a limited lifetime warranty against blistering, peeling, flaking, and chalking. The warranty pertains also to manufacturing defects and has no bearing on UV exposure that occurs naturally on an exterior surface.

Paint & Stain Finishes

Factory painted steel door panels are warranted for a period of 15 years for light colours & 10 years for dark colours against blistering, peeling & flaking. Factory applied stain finishes are warranted for a period of 3 years from original date of purchase. The colour warranty pertains to manufacturing defects and has no bearing on damages and discoloration caused by UV or light and heat exposure that may occur naturally.

Decorative Door-lite Inserts

All stock Decorative door-lite inserts are warranted for a period of 10 years against seal failure resulting in a visual obstruction of the glass insert. Custom glass and Door-lite inserts are warranted for a period of 1 year from the date of purchase against seal failure. Internal mini blinds and shades are warranted for a period of 1 year against operational failure of the mini blinds or shades.

STAGE Windows and Door warrants that all factory-applied paint finishes to vinyl frames, fiberglass or steel door panels, door-lite frames and all factory-applied stain finishes to stainable fiberglass door panels, laminates, frames & door-lite frames will be free of any "finish defect" during the time period stated in the warranty. Fading/change in colour shall not exceed the accepted industry standards. A finish defect does not include fading due to UV or sun light exposure, variation in stain absorption due to grain, colour and texture differences.

Multi-Unit Rental Warranty

All multi-unit rental and/or commercial property applications will be provided with a 1-year limited coverage of the items covered under this warranty including custom glass & decorative inserts which are warranted against seal failure which results in a visual obstruction of the glass. Exclusions listed below also apply to Multi-Unit Rentals.

WARRANTY EXCLUSIONS

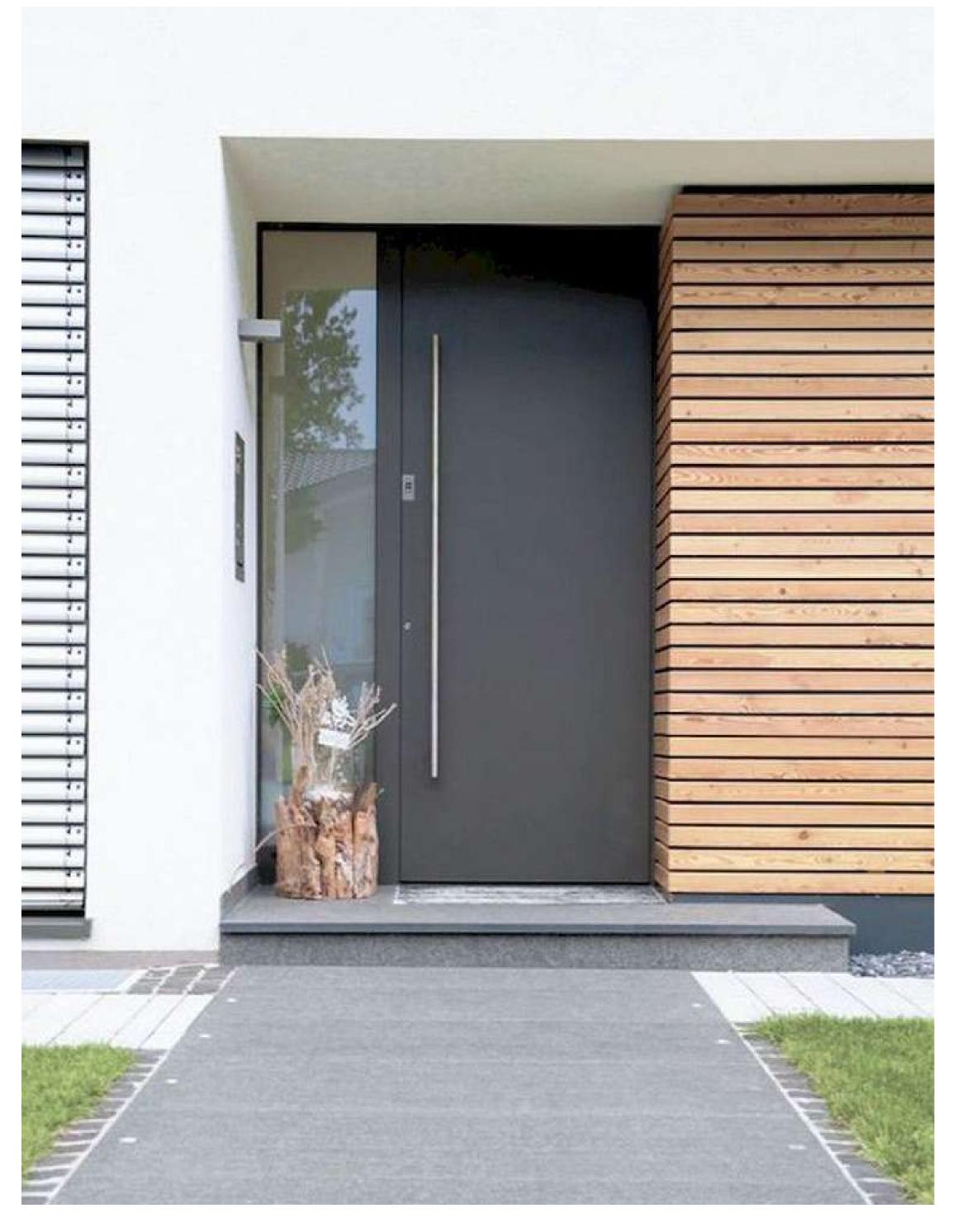
This warranty excludes coverage for failures which are the result of or involve the following:

- misuse, abuse, accident, negligence, mishandling, lack of maintenance, application of an inappropriate finish, vandalism, explosion, or ANY modification or service to the product by a non-authorized factory representative.
- Improper application, including but not limited to installation or use in high humidity or high vibration areas, exposure to excessive heat, extreme atmospheric conditions, chemical products, harsh or abrasive cleaners, air pollutants, toxic vapours, movement, or faulty construction of the building in which the door is installed.
- Warp or bow of less than 1/4" in the door panel or any other deformity that does not exceed the criteria in standard CAN/CGSB-82.5-M887
- Normal wear, fading or discoloration of finish from product usage, age or exposure to direct sunlight
- Minor visual imperfections
- Scratches and/or abrasions to the finish of black and /or dark coloured aluminum sills.
- Light scratches and rub marks not felt with your fingernail. Medium scratches and rub marks felt with your fingernail but less than 1/8" long.
- Glass breakage of any kind is not covered by this Warranty.

- Deterioration of unpainted steel slabs and unfinished fiberglass doors.
- Routine wear of components through normal usage: common wear items include door sweeps, hinges, weatherstripping, corner seal pads and hardware
- Components, parts and labour including but not limited to non-factory-applied finishes, sealants or caulking, supplied and/or installed by third parties other than STAGE Door Systems
- Labour costs including but not limited to removal and re-installation of the product and shipping expenses required to return the product to STAGE Door Systems.
- Fire, flood, earthquake, acts of God, and/or any major force, events, or actions beyond the control of STAGE Door Systems.
- Installation of a storm door will void this Warranty.
- Warranty is not provided for any products which have not been paid in full.
- Damage caused to components by the installation of an alarm system.

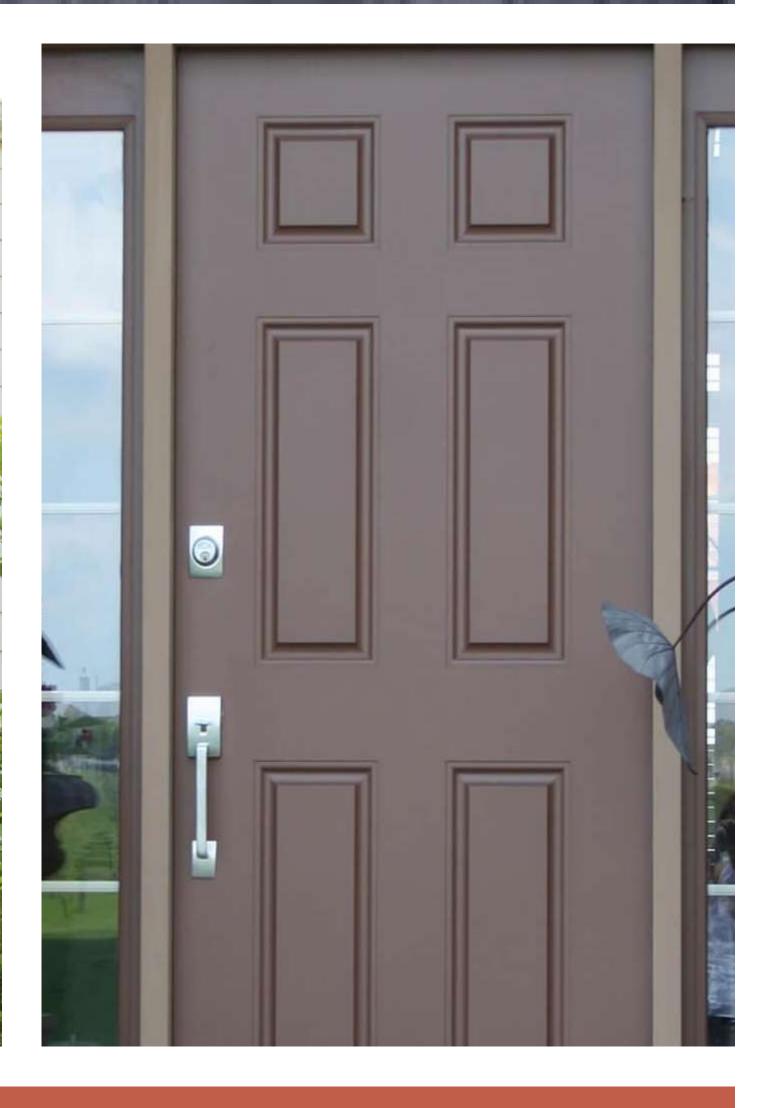
Warranty Claim Process

In the event that a warranty claim is needed, please contact your authorized dealer and advise them of the issue. The dealer may be required to perform an on-site inspection to assess and verify the issue and determine the best course of action. Once verified, the claim will be sent to Stage Windows & Doors by the dealer for processing.









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