STAGE

New Approach To Door Quality And Beauty

PRIMA ENTRY DOORS

“Prima Entry Door Systems” is a result of the latest engineering expertise combined with top quality components. We understand that Entry Doors are a very important aesthetic part of your house, and at the same time need to provide security, while withstanding the test of time. Entrance Doors are opened and closed every day, multiple times. They are exposed to harsh weather conditions in the summer and the winter time.

“Prima Entry Door Systems” are made using composite materials to guarantee stability and longevity. No wood or parts that degrade with water or high/low temperatures. Our frames and sills have been tested to provide outstanding performance.

Our systems meet NAFS standards. Very few door manufacturers can make this claim.

All parts including our door slabs and door glasses are of exceptional quality standards, and have proven to be the preferred products in the industry. In addition to the variety of hardware selections, Prima Entry Doors come standard with heavy duty hinges and striker plates, for superior durability and security.

We at Stage have brought together years of experience in the fabrication and installation of Entry Doors, to assemble a product and program which will re-write the standards for quality, reliability, and timeless beauty.

DEPENDABILITY, EFFICIENCY, VERSATILITY AND STYLE. THE NEXT GENERATION CAN AM V2 HIGH PERFORMANCE SILL SYSTEM

FEATURES, THAT CAN AM V2 HIGH PERFORMANCE SILL SYSTEM OF DOORS

Meets or Exceeds Industry Standards

Hidden Adjustment Screws

Eliminate possible water infiltration while providing a cleaner look. Optional screw caps for sil crown adjustment screw and keeps the dirt out.

Smooth Rigid PVC / Thícker Aluminum

Smooth rigid PVC Interior eliminating the stapled bull nose, black crown to enhance performance. Aluminum wall 20% thicker.

Elminate Predriling

One piece PVC composite sub sill with incorporating interior bull nose eliminates predriling at assembly.

Sidelite Seat

New sidelte seat to simulate the door s, operating panelsidelite caps and a continuous sidelite.

No More Tape

6 1316 box bumper sill no longer requires adhesive tape.

SPRING LOADED HEAVY DUTY HINGE

STANDART HEAVY DUTY HINGE

CAN AM V2 SILL

NOT ONLY DOES OUR SILL PROVIDES PERFORMANCE, IT DOES IT IN STYLE WITH ITS SLEEK MODERN DESIGN. THE V2 IS AVAILABLE INSWING OR OUTSWING AND CLEAR OR BLACK ALUMINUM ANOOIZED FINISH. THE V2 IS AVAILABLE IN VARIOUS SIZES AND EXTENSIONS TO MEET YOUR NEEDS

WEATHERTECH TECHOLOGY

FIBERGLASS DOORS

Our fiberglass entry doors have exclusive Weathertech feature fiberglass reinforced door skins, full-length composite stiles, and composite top & bottom rails to prevent water infiltration on all sides.

FULL LENGTH COMPOSITE TOP AND BOTTOM RAILS

Additional non-porous protection keeps water from seeping into the door and helps prevent the build up of mold or mildew.

FIBERGLASS REINFORCED SKIN

Fiberglass is unmarred by the wear and tear of everyday use and is unaffected by moisture and humidity. Our doors will not rot, splinter or warp like wood, and won't dent or delaminate.

CONTENTS

QUALITY AND FEATURES IN THE STAGE DOORS.....2

GLASS COLLECTIONS.....6

PANEL COLLECTIONS.....18

MODERN GLASSES.....23

MINIBLIND INSERTS.....24

COLOUR AND STAIN SELECTION.....25

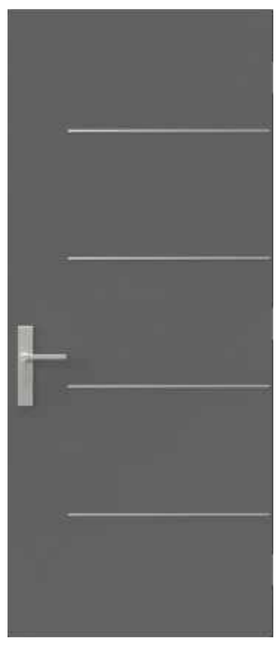
MULTIPOINT HARDWARE OPTIONS.....26

EXECUTIVE PANELS.....27

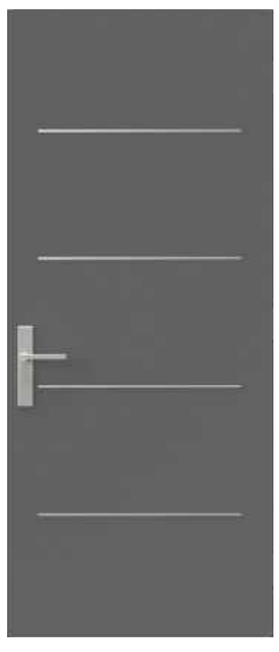
INSERT FRAME OPTIONS.....27

SIZE TABLE.....28

MODERN LOOK



Configuration 1

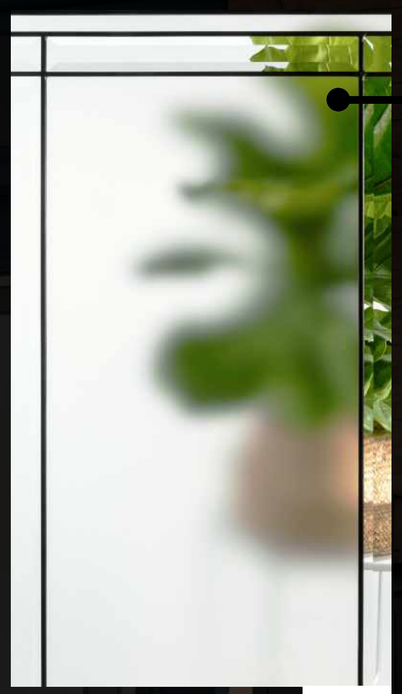


Configuration 2

Configuration 3

GLASS COLLECTIONS

WINCHESTER



Privacy Level 3/5
SEMI-PRIVATE

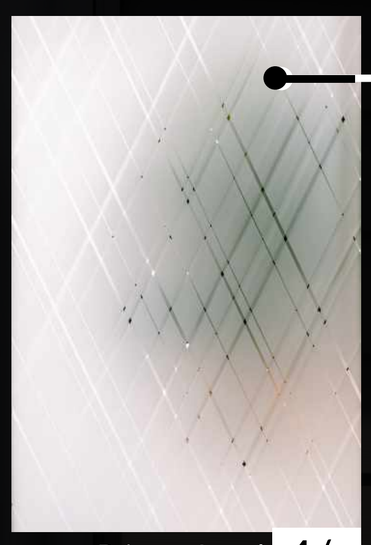
Classic style doorglass in its simplest form. Sleek and balanced, Winchester offers a rich, contrasting mix of Clear and Satin finish glass with black patina caming.

With its elegant beveled clear glass border, Winchester provides both privacy and visibility.

7x64 8x36 8x48 22x36

22x48 22x64 22x17 22x14

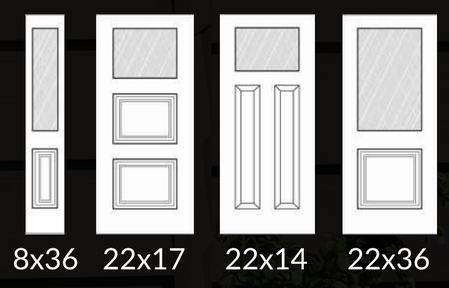
ARUM



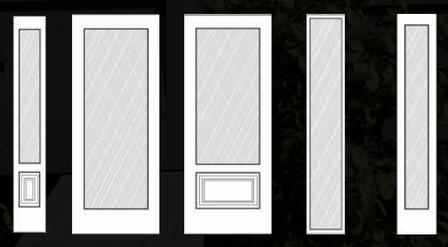
Privacy Level 4/5
PRIVATE

Arum offers the simplicity of Sandblasted finish glass with an elegant design and a high degree of privacy.

Fine diagonal lines intertwine to create a pattern that will enhance the look of your home for both renovation and new construction projects.



8x36 22x17 22x14 22x36

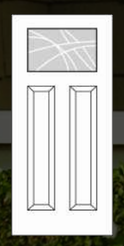


8x48 22x64 22x48 13x79 7x64

ALYS

Alys' V-Groove design suggests motion and is at once natural and abstract, bringing your entryway to life with its dynamic composition.

Privacy Level 4/5
PRIVATE


22x14

13x79

7x64

8x36

22x36

22x48

8x48

22x64

22x9cambre

22x9

22x17

AZUR

Privacy Level 3/5
SEMI-PRIVATE

Elegant and distinguished, Azur will give you the privacy you need, while its thin, translucent bands will brighten up your space.

Its design creates a unique, dynamic effect. Azur is ideal for contemporary style whether you're renovating or building a new house.

22x64

7x64

8x36

8x48

10x76

13x79

22x12

22x17

22x36

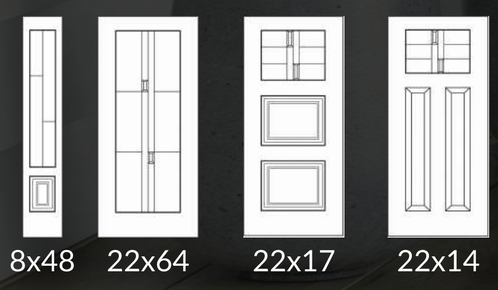
22x48

ARIMA

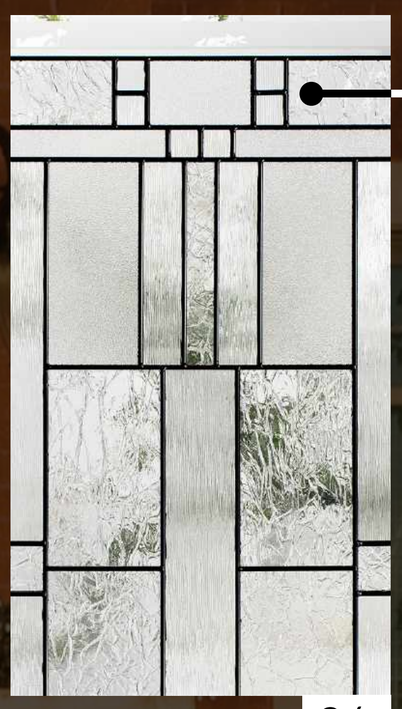
4/5
PRIVATE

Arima is the perfect choice for both 1960s bungalows as well as for classic style homes.

This model fits particularly well in entrances with symmetrical composition—a look that can be achieved with carefully placed exterior light fixtures or with some well chosen decorative objects.



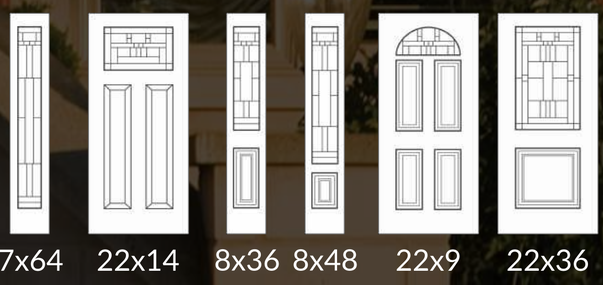
CACHET



Privacy Level 3/5
SEMI-PRIVATE

Cachet's Prairie-style design blends four striking textures to make your home stand out.

On sunny days, enjoy a dazzling light effect in your entryway.



CHANELLE

Privacy Level 3/5
SEMI-PRIVATE

Chanelle will bring a stately, elegant and timeless touch to any home, classic or modern.

With clean lines and bright bevels, it creates stunning light effects.

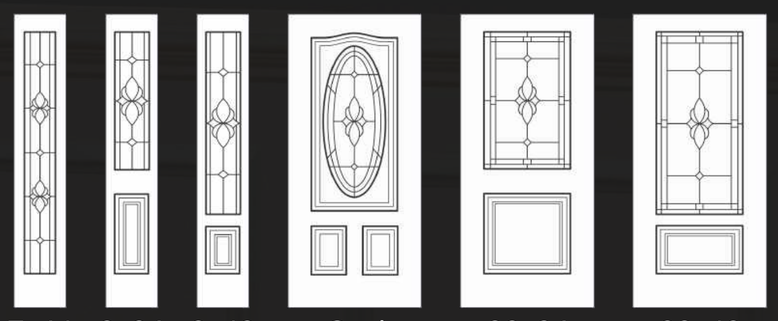
8x36 8x48 22x14 22x17

22x36 22x48 22x64 7x64

MYSTIQUE

Privacy Level 2/5
SEMI-PRIVATE

Showcasing the beauty of handcrafted glass, Mystique combines pieces of bevelled glass to highlight its delicate centrepiece and create a stunning light effect.

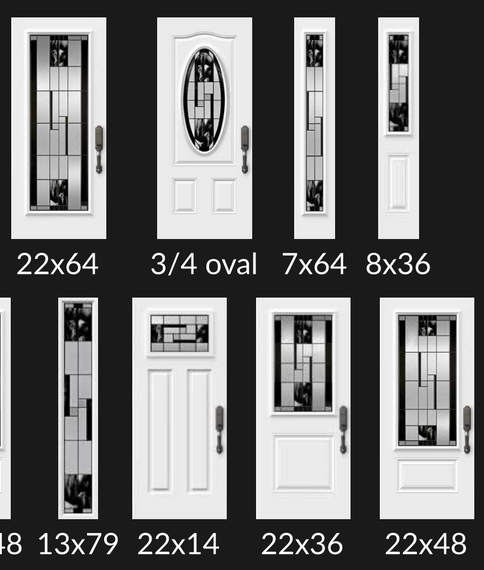


7x64 8x36 8x48 Oval 22x36 22x48

KALLIMA

Privacy Level 4/5
PRIVATE

Kallima will charm lovers of glass. Caracterised by its handmade pieces of blended black and clear glass, the Kallima offers an exclusive look everytime.



PURE

Privacy Level 3/5
SEMI-PRIVATE

Pure adds refinement to your home. An ideal match with black windows and horizontal mullions, Pure is interesting for new contruction as well as renovation projects.

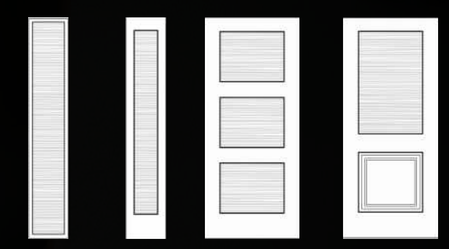
The subtle clear lines on this silkscreened glass provide a view to the outdoors while ensuring your privacy

KIRA

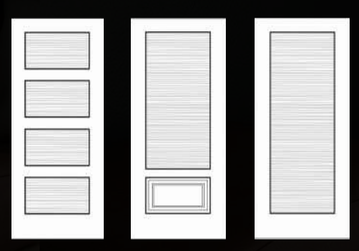
Privacy Level 3/5
SEMI-PRIVATE

Two layers of fine, Sandblasted finish lines overlap to create a natural looking pattern that provides a good degree of privacy.

Kira delicately filters light and fills your entrance with a sense of calm.



13x79 7x64 22x17 22x36



22x12 22x48 22x64

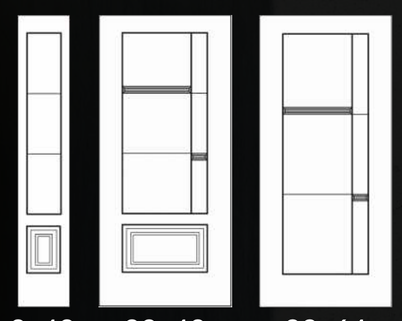
BELMONT

Privacy Level 3/5
SEMI-PRIVATE

Belmont is a Stained Glass model with an urban look designed for today’s architectural styles.

Its minimalist, asymmetrical composition of flat black patina caming and Satin finish glass fits perfectly with the volumes and materials found in the architecture of contemporary houses.

Paired with a satin black handle, Belmont’s elegance is unrivaled.

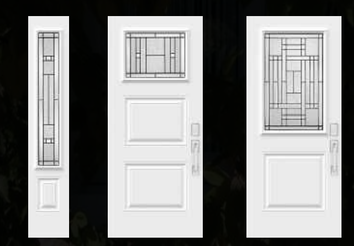


8x48 22x48 22x64

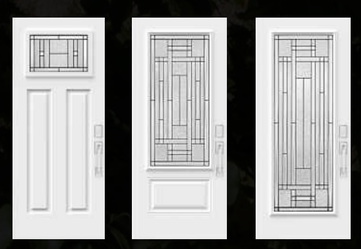
ATTRACTION

Privacy Level 3/5
SEMI-PRIVATE

This model stands out thanks to a subtle optical illusion nestled in a complex composition of small pieces of bevelled textured glass.



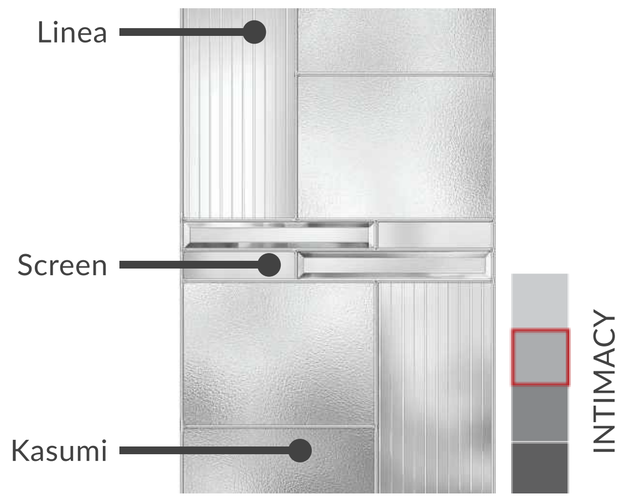
8x48 22x17 22x36



22x14 22x48 22x64

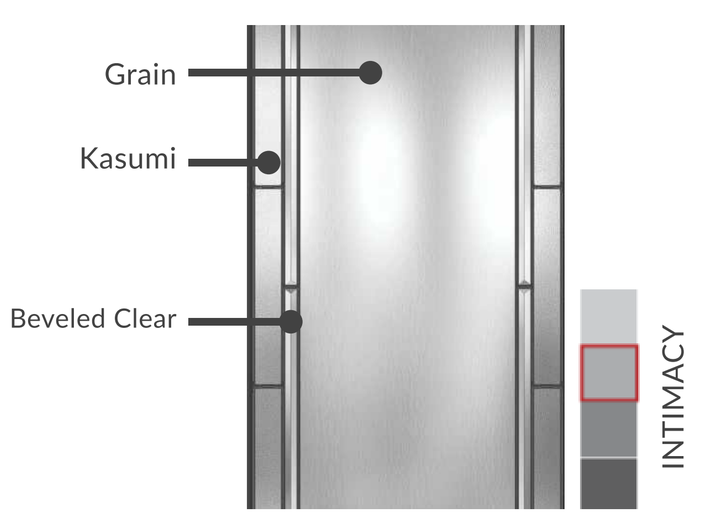
AMADEUS

7x64 8x48 22x48 22x64



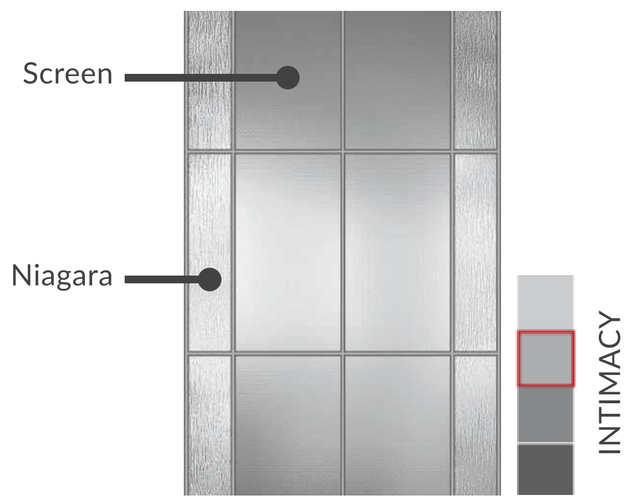
AZUR

8x48 22x48



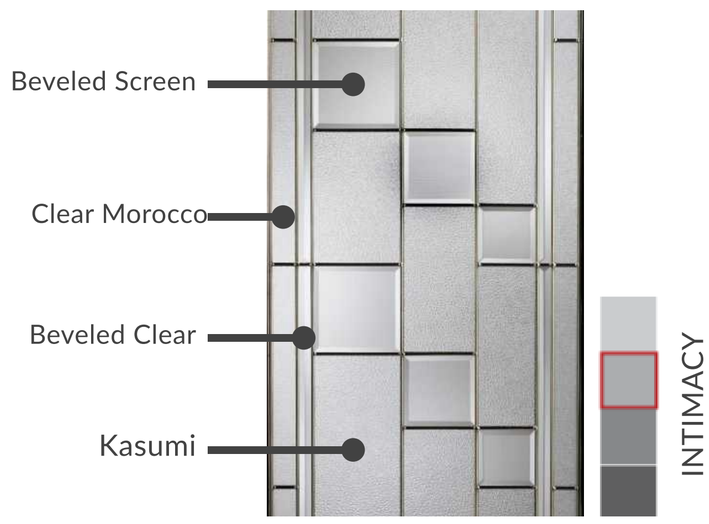
BEATRICE

7x64 8x48 22x48 22x64



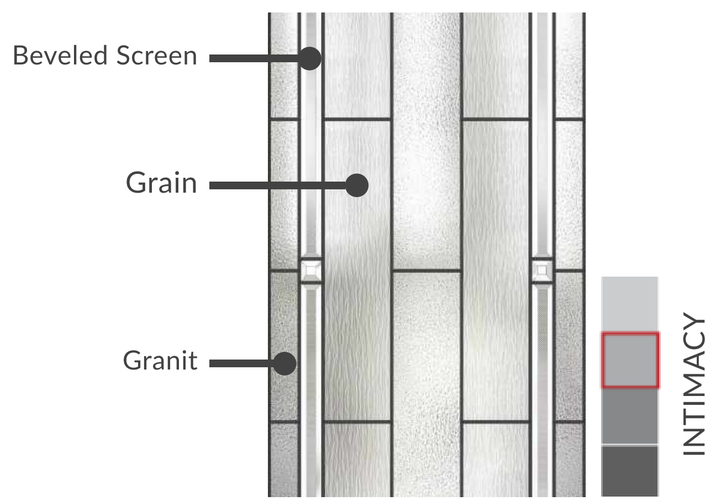
CUBISTE

7x64 8x48 22x48 22x64



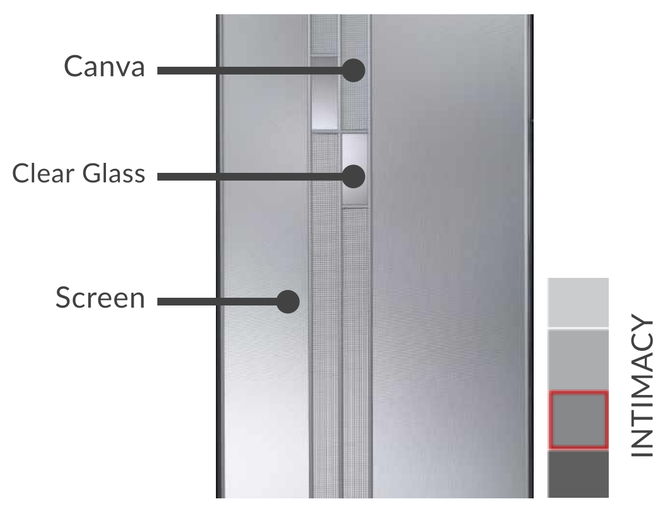
EPIC

7x64 8x48 22x48 22x64

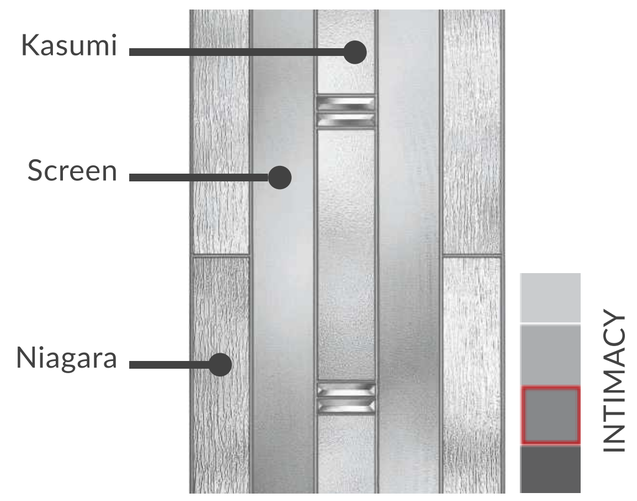


GABRIELLA

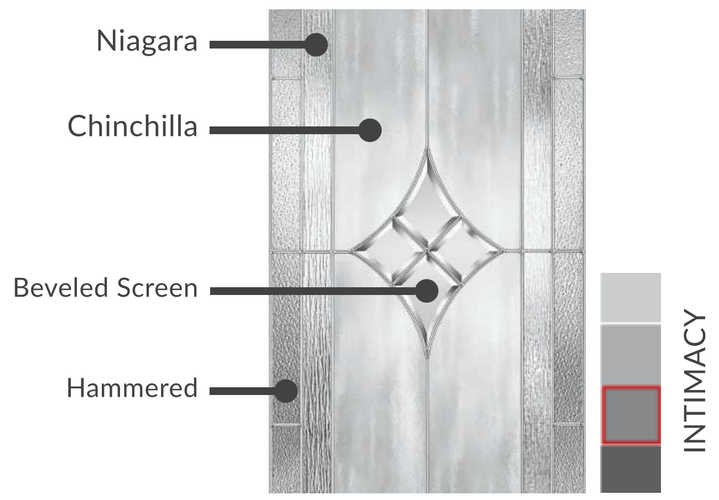
7x64 8x48 22x48 22x64



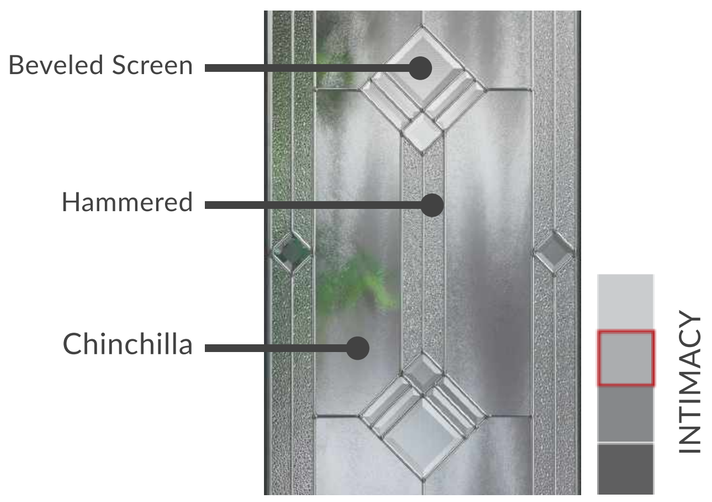
MATHEUS



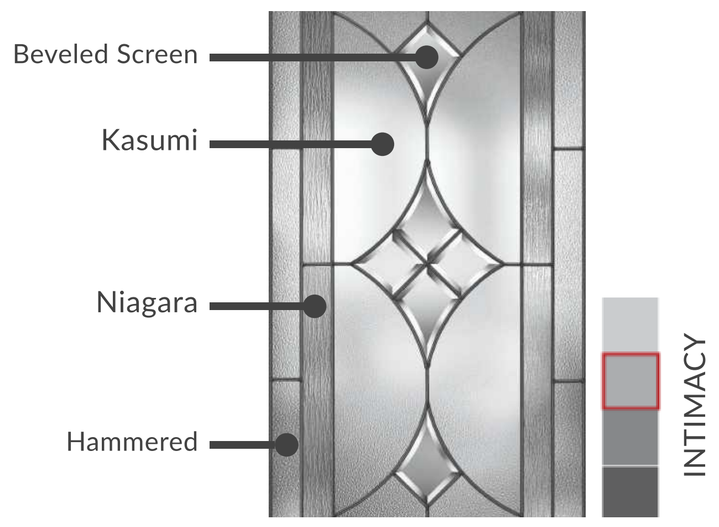
MIA



PIXEL

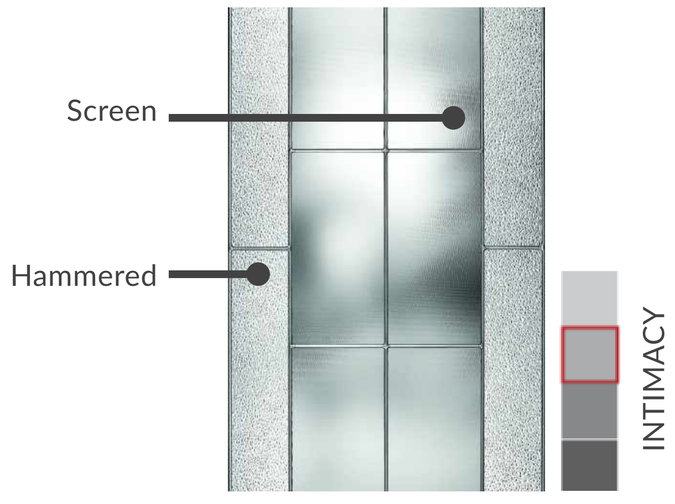


RENOIR



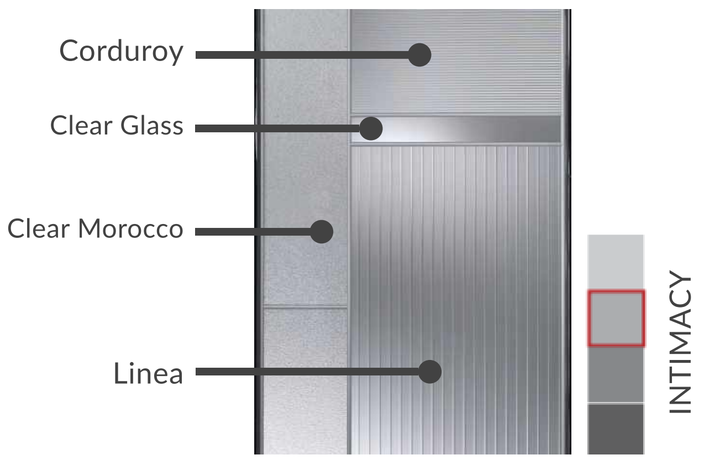
RODIN

8x48 22x48



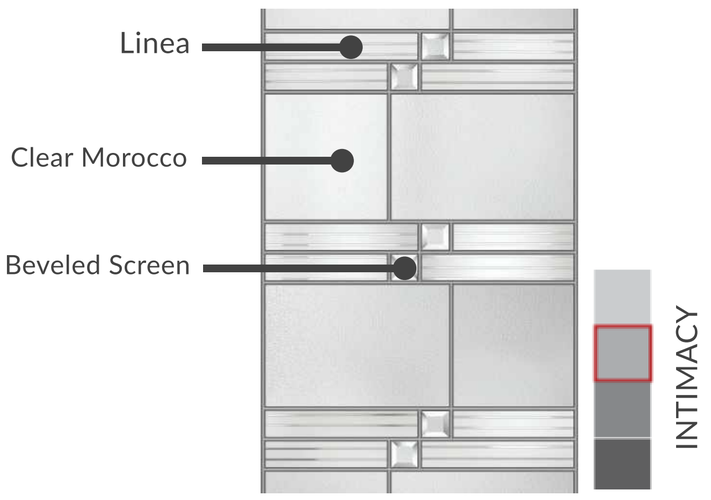
SHIRAZ

7x64 8x48 22x48 22x64



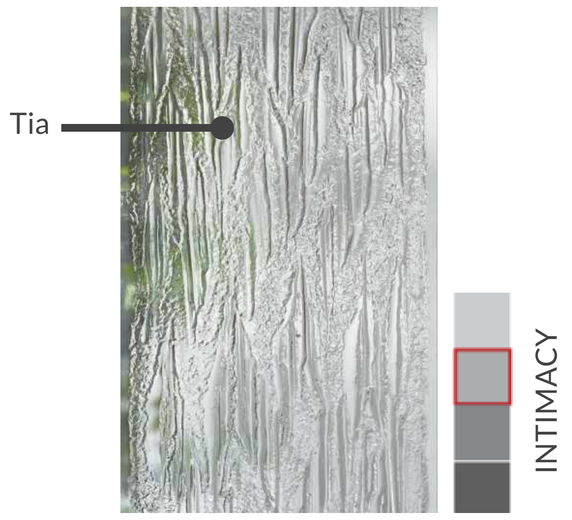
TENDANCE

7x64 8x48 22x48 22x64 22x17



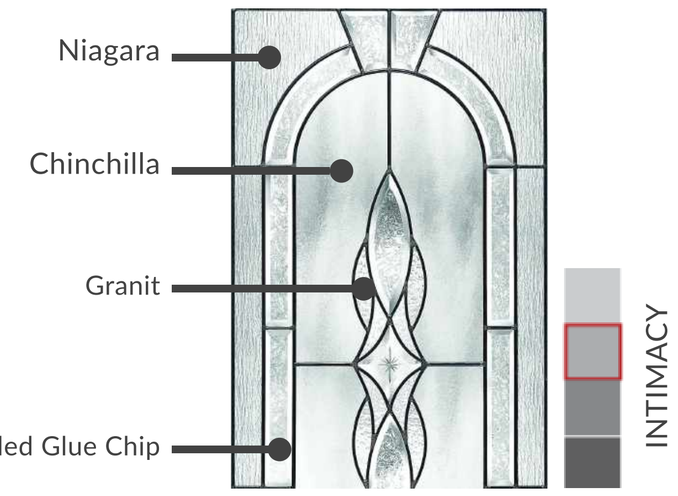
TIA

7x64 8x48 22x17 22x64

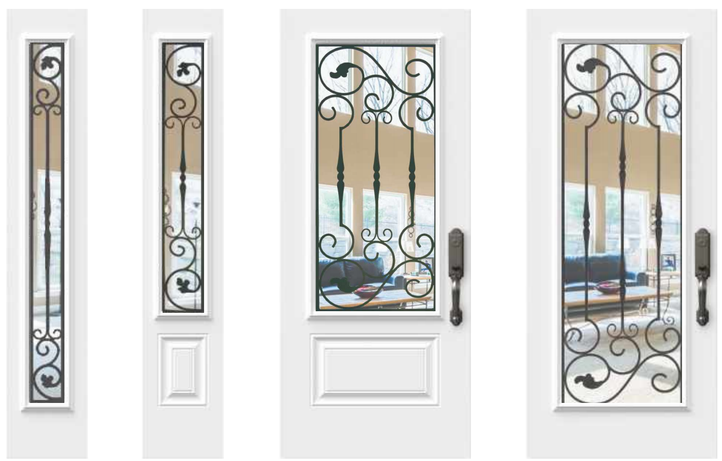


VENUS

7x64 8x48 22x48 22x64 3/4 oval



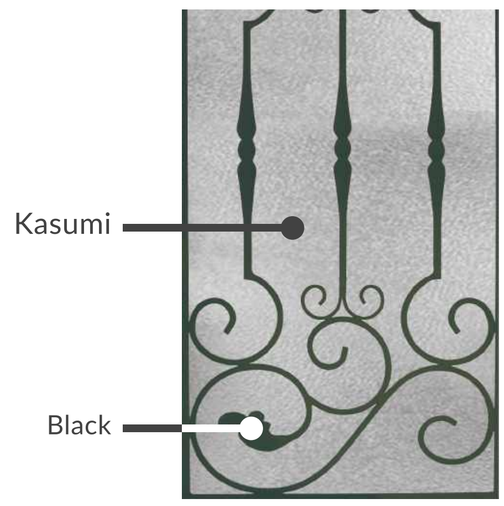
VERSAILLES



7x64 8x48 22x48 22x64

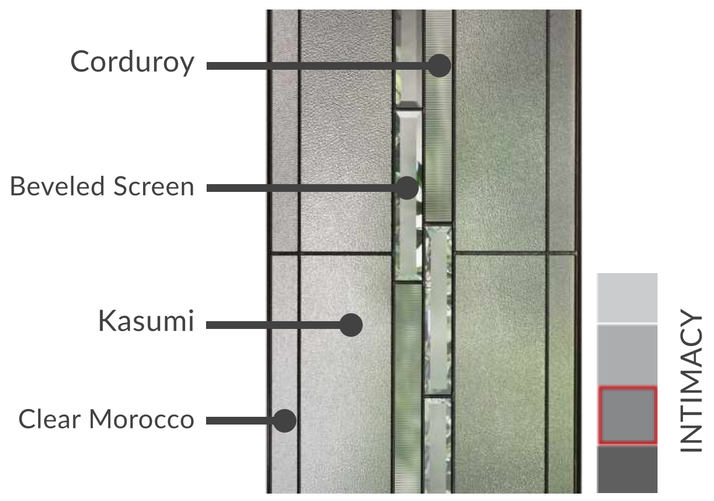
VERSAILLES OBSCUR

7x64 8x48 22x48 22x64



WHISTLER

7x64 8x48 22x48 22x64

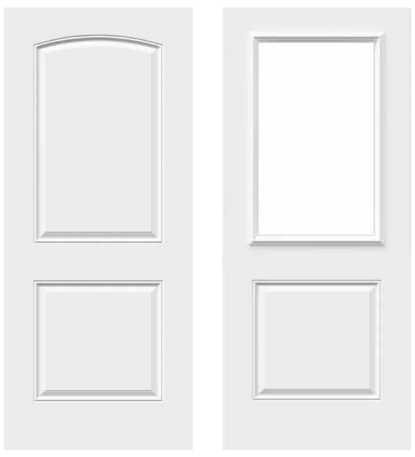


PANEL
COLLECTIONS

FIBERGLASS GRAIN

2 panel
Camber Top
Mahagony Grain

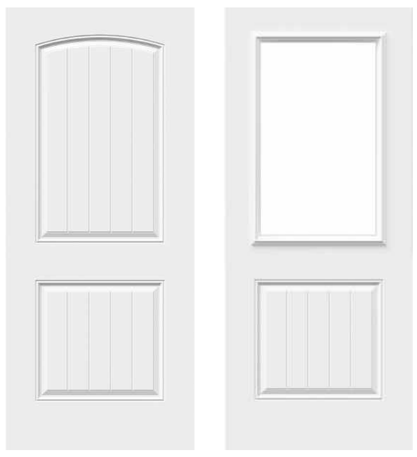
Dimensions
31¾", 33¾", 35¾" × **79"**
35¾", 41¾" × **95"**



79” Door 22x36

2 panel
Camber Top Planked
Mahagony Grain

Dimensions
31¾", 33¾", 35¾" × **79"**
35¾", 41¾" × **95"**



79” Door 22x36

Orleans
OAK Brain

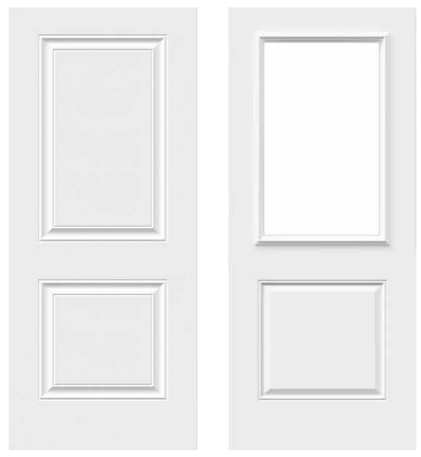
Dimensions
31¾", 33¾", 35¾" × **79"**
31¾", 33¾", 35¾" × **95"**

22x64 7x64 79” Door

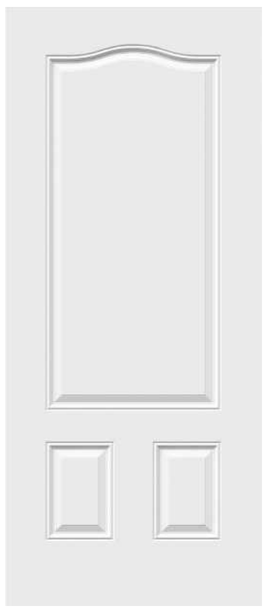
22x48 8x48 22x9

2 panel
Square Top
Fir, London, OAK Brain and Mahagony Grain

Dimensions
31¾", 33¾", 35¾" × **79"**

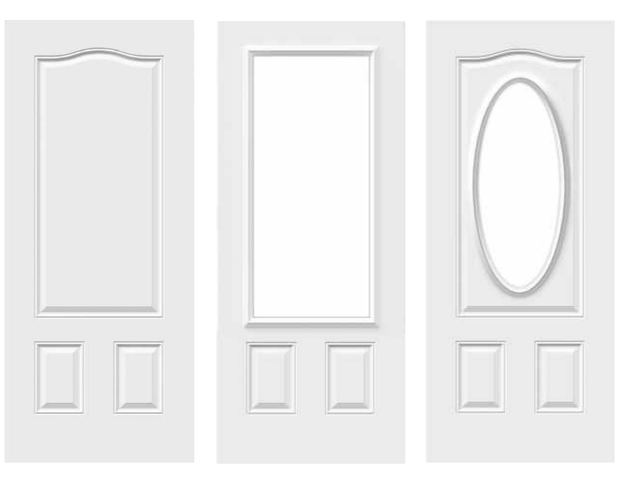


22x36 79” Door



3 panel Archtop
Scroll Top
OAK Grain

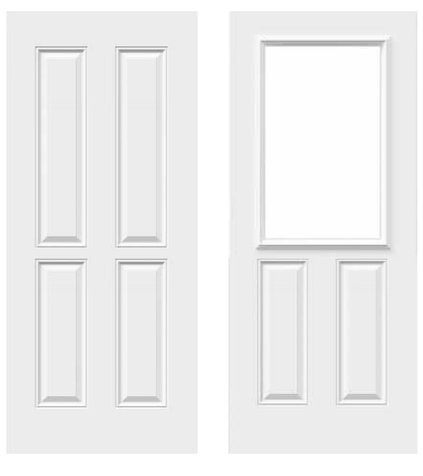
Dimensions
31¾", 33¾", 35¾" × **79"**



79” Door 22x48 3/4 Oval

New England

Dimensions
31¾", 33¾", 35¾" × **79"**



79” Door 22x36

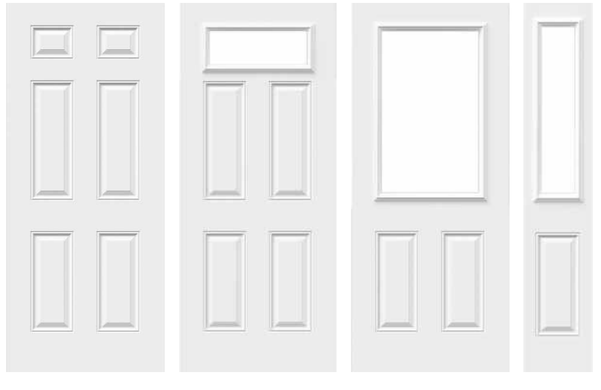
5 panel

Dimensions
31¾", 33¾", 35¾" × **79"**

22x36

6 panel
OAK Grain

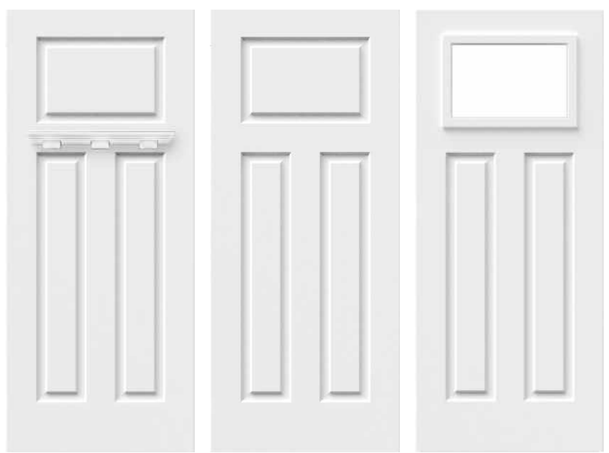
Dimensions
27¾", 29¾", 31¾", 33¾", 35¾" **× 79"**



79” Door 22x9 22x36 8x36

Heritage Craftsman
Fir Grain

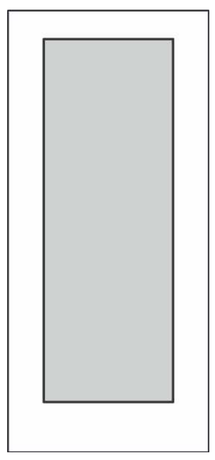
Dimensions
31¾", 33¾", 35¾" × **79"**



79” Door 22x17 79” Door

Flagstaf
Maha Gony Grain

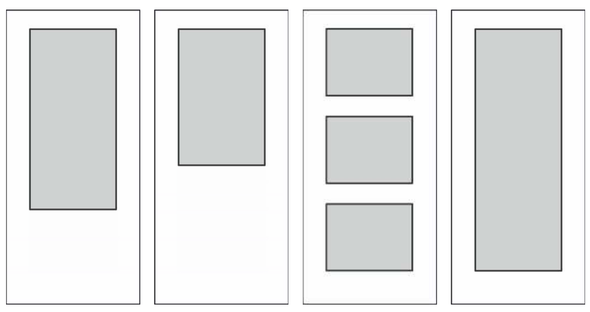
Dimensions
35¾" × **79"**
35¾", 41¾" × **95"**



79” Door

Flush
Dark Grain

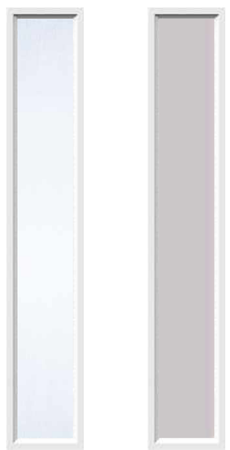
Dimensions
31¾", 33¾", 35¾" × **79"**
31¾", 33¾", 35¾", 41¾" × **95"**



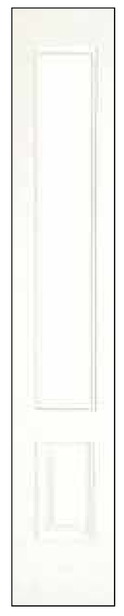
22x48 22x36 22x17 79” Door 22x64 79” Door

Flush Sidelite

Dimensions
31¾", 33¾", 35¾" × **79"**

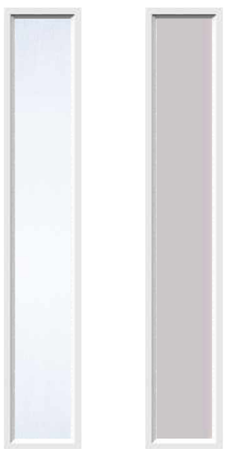


13x79 13x79



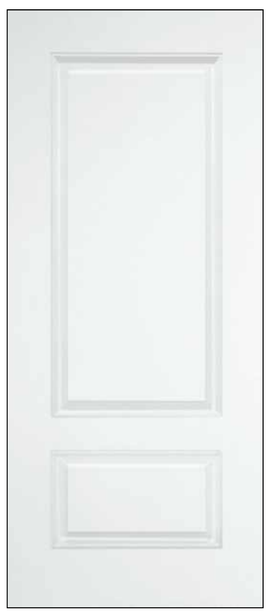
Orleans Sidelite

Dimensions
31¾", 33¾", 35¾" × **79"**



13x79 13x79

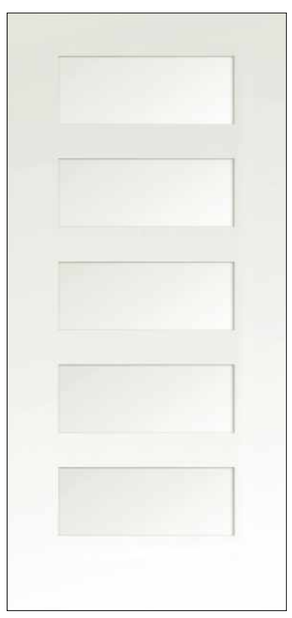
FIBERGLASS SMOOTH



Orleans

Dimensions
31¾", 33¾", 35¾" × **79"**
31¾", 33¾", 35¾" × **95"**

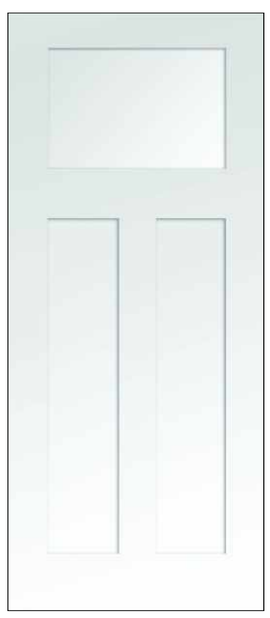
22x48



5 panel

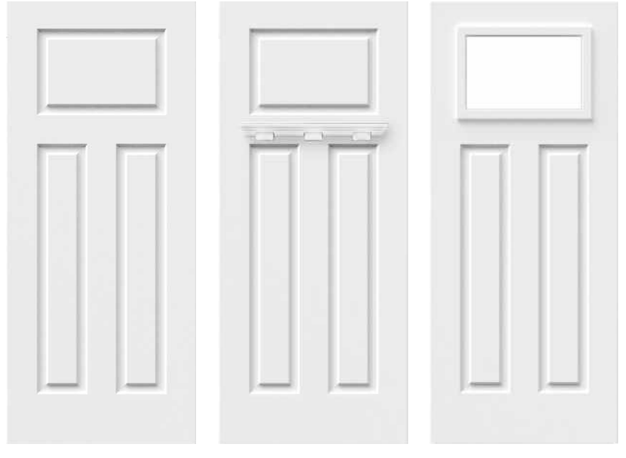
Dimensions
31¾", 33¾", 35¾" × **79"**

79” Door

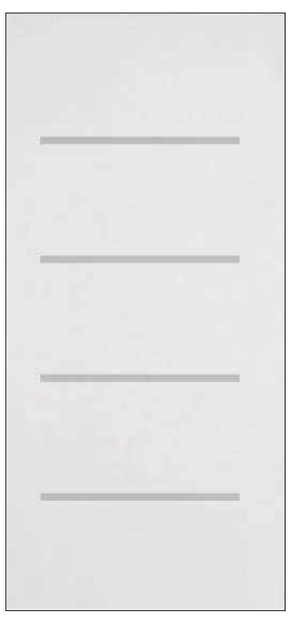


Heritage Craftsman

Dimensions
31¾", 33¾", 35¾" × **79"**

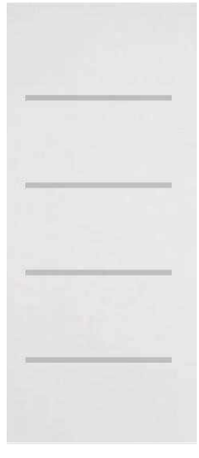


79” Door 79” Door 22x17

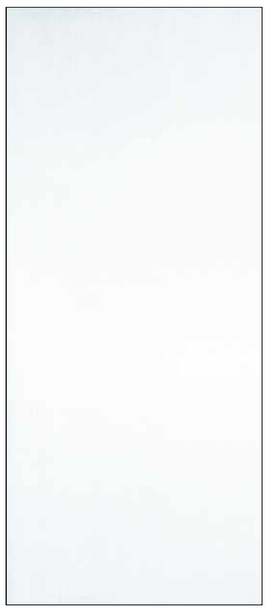


Abbey

Dimensions
31¾", 33¾", 35¾" × **79"**
31¾", 33¾", 35¾", 41¾" × **95"**

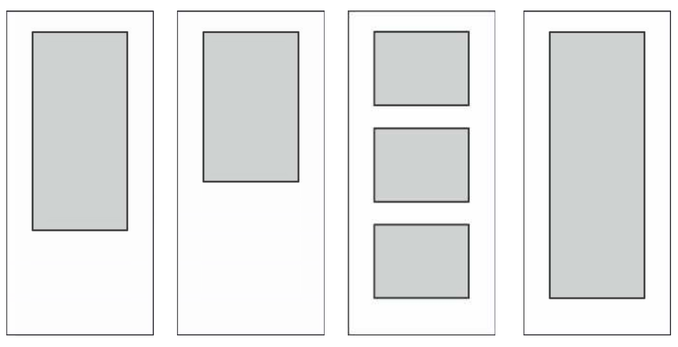


79” Door

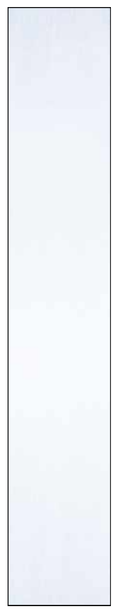


Flush

Dimensions
31¾", 33¾", 35¾" × **79"**
31¾", 33¾", 35¾", 41¾" × **95"**

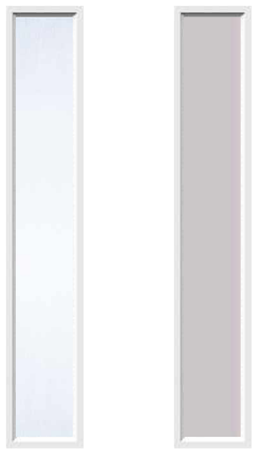


22x48 22x36 22x17 79” Door 22x64 79” Door



Flush Sidelite

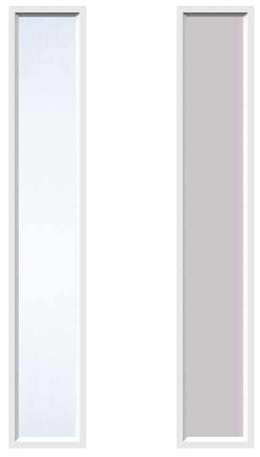
Dimensions
31¾", 33¾", 35¾" × **79"**



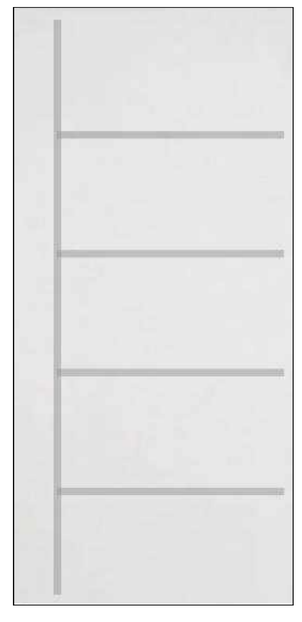
13x79 13x79

Reversable

Dimensions
31¾", 33¾", 35¾" × **79"**

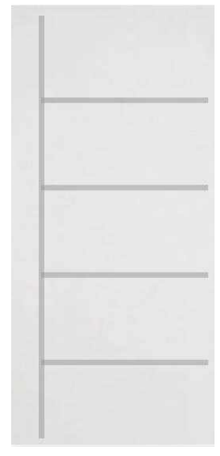


13x79 13x79



Bourbon

Dimensions
31¾", 33¾", 35¾" × **79"**
31¾", 33¾", 35¾", 41¾" × **95"**

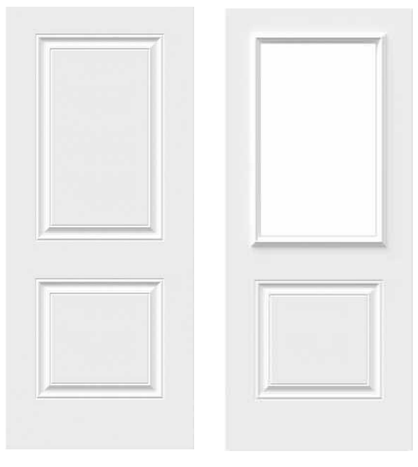


79” Door

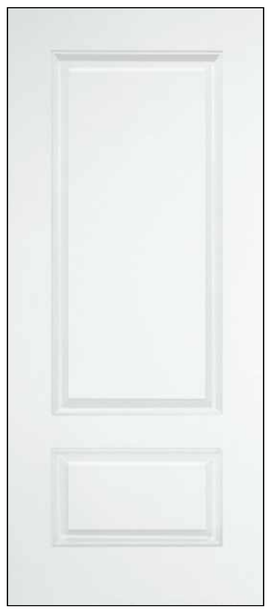
STEEL PANELS

London

Dimensions
31¾", 33¾", 35¾" × **79"**



79” Door 22x36



Orleans

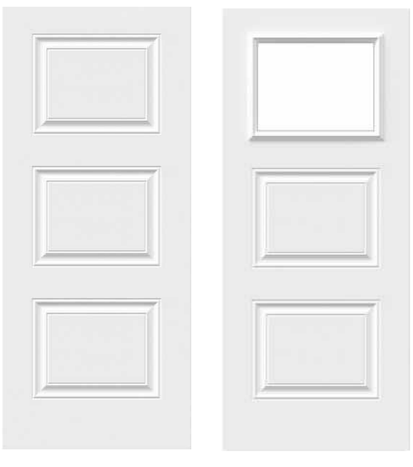
Dimensions
31¾", 33¾", 35¾" × **79"**
31¾", 33¾", 35¾" × **95"**

22x64 7x64 79” Door

22x48 8x48

Sydney

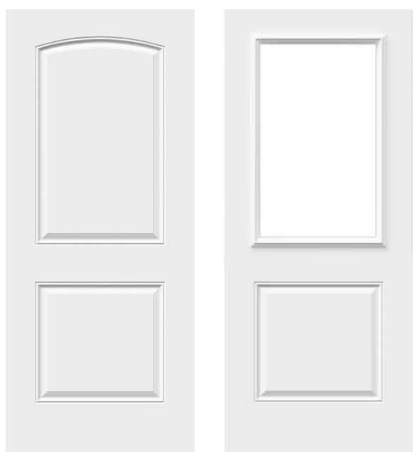
Dimensions
31¾", 33¾", 35¾" × **79"**



79” Door 22x36

2 panel
Camber Top

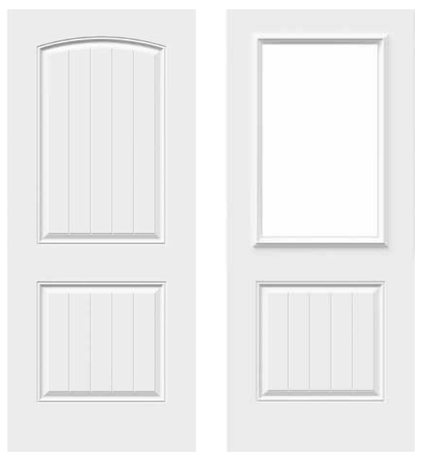
Dimensions
31¾", 33¾", 35¾" × **79"**



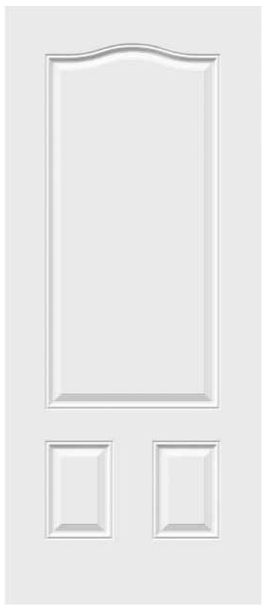
79” Door 22x36

2 panel
Camber Top Planked

Dimensions
31¾", 33¾", 35¾" × **79"**

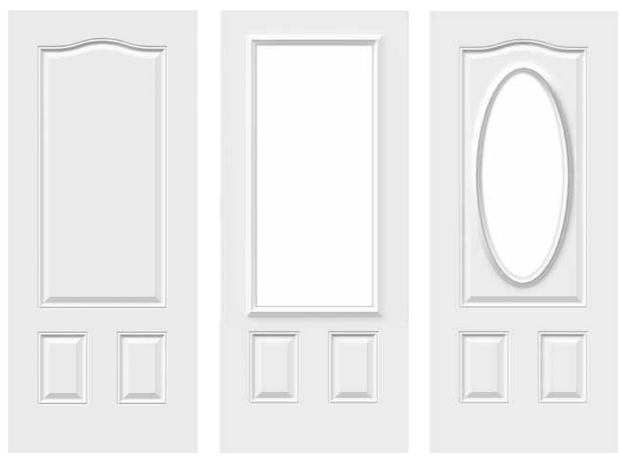


79” Door 22x36



3 panel
Scroll Top

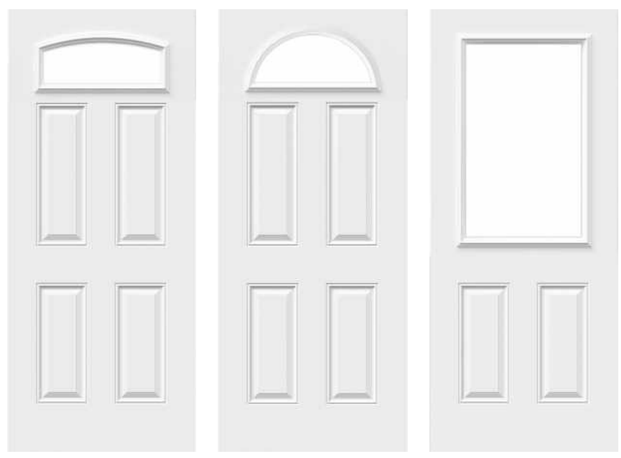
Dimensions
31¾", 33¾", 35¾" × **79"**



79” Door 22x48 3/4 Oval

4 panel

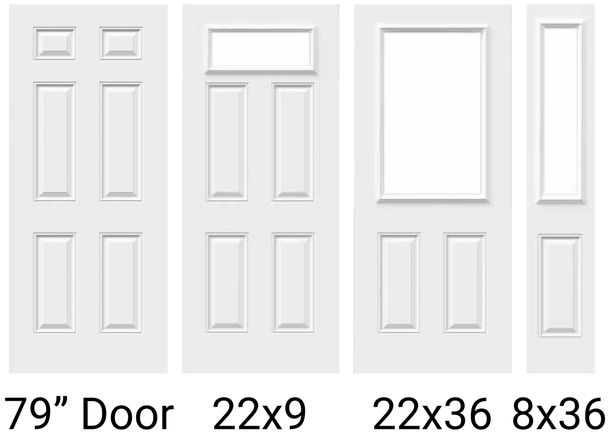
Dimensions
31¾", 33¾", 35¾" × **79"**



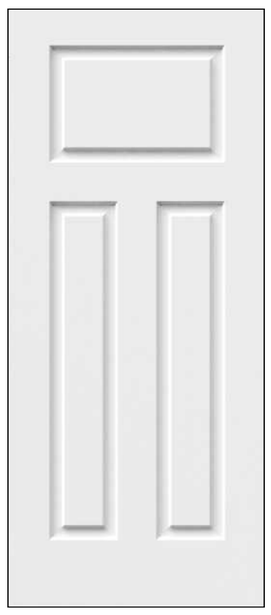
22x9 79” Door 22x36

6 panel

Dimensions
27¾", 29¾", 31¾", 33¾", 35¾" **× 79"**

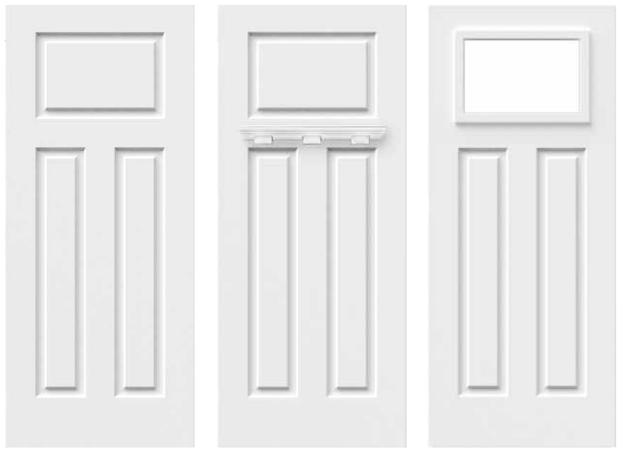


79” Door 22x9 22x36 8x36

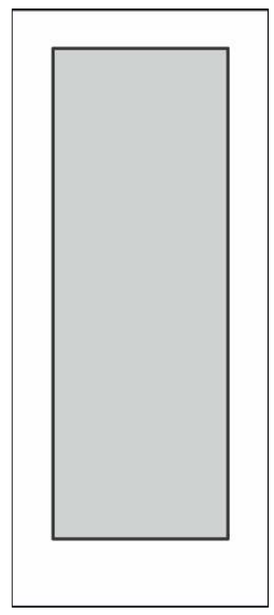


Victoria

Dimensions
31¾", 33¾", 35¾" × **79"**

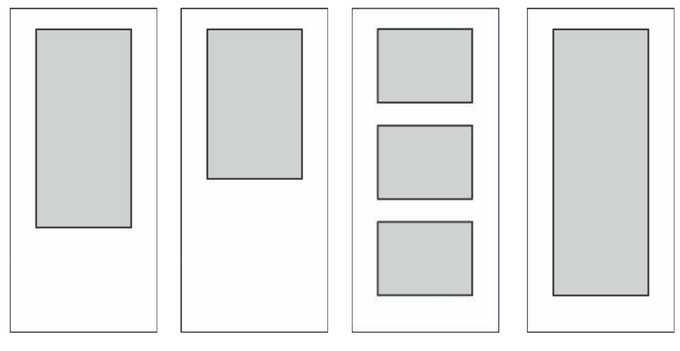


79” Door 79” Door 22x14



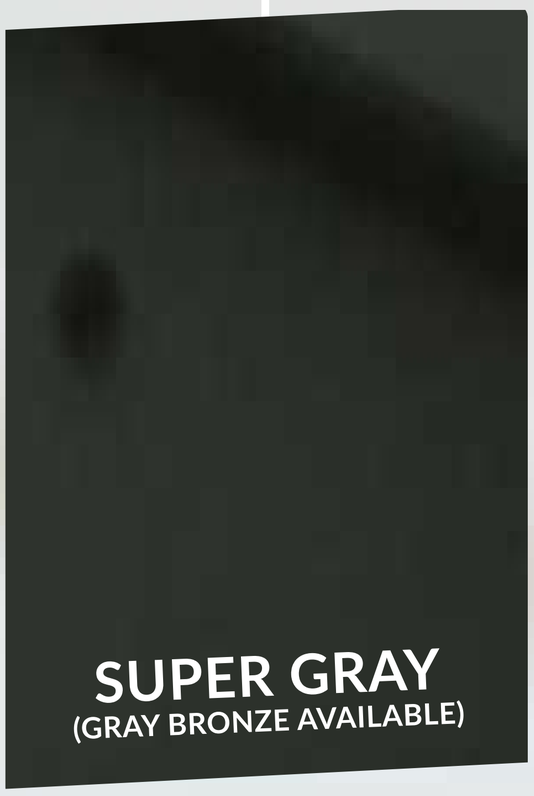
Flush

Dimensions
27¾", 29¾", 31¾", 33¾", 35¾", 41¾" × **79"**
29¾", 31¾", 33¾", 35¾", 41¾" × **95"**



22x48 22x36 22x17 79” Door 22x64 79” Door

MODERN GLASS SELECTION

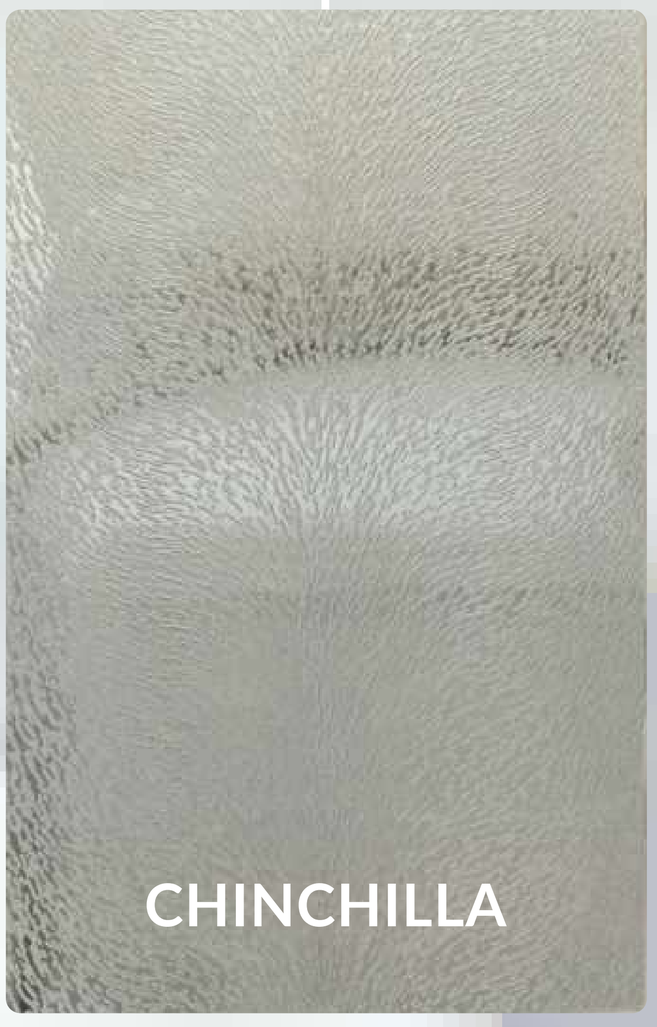


SUPER GRAY
(GRAY BRONZE AVAILABLE)

DELTA FROSTED

CLEAR GLASS

PINHEAD



CHINCHILLA

SILVIT

ACID ETCHED

GLASS SELECTION FOR YOUR DOOR INSERT, TRANSOM OR DIRECT GLAZE SIDELITE

MINI-BLINDS

The integrated aluminum mini-blinds are a time tested classic. Discretion, an easy to operate and highly durable product. It is a great way to let light in during the day while ensuring absolute privacy at any moment.

20x64

22x36

COLOR OPTIONS

Ice White
429

Sandalwood
508

Sable
547

Pebble
559

Wedgewood Blue
535

Forest Green
556

Slate
523

Canyon Clay
510

Windswept Smoke
506

Iron Ore
5P6

Burgundy
567

Black
525

Commercial Brown
562

Chestnut Brown
554

Nutmeg
568

Antique Brown
265

STAIN OPTIONS

Espresso | Antique Brown | Tavern | Dark Chestnut | Stage Mahogany | Cherry | Walnut | OAK

Important Notes: The color chips on this selector have been produced by the most accurate methods of color matching. Actual sample colors may vary slightly from the paint supplied

MULTI POINT HARDWARE OPTIONS

We offer a range of the finest quality, multi-point door levers and gripsets available in a choice 9 styles and multiple colour finishes, perfect for customers looking to retain a traditional style on their entrance system. For a more contemporary feel, we also offer 2 styles of pull handles in a choice of 3 finishes and 3 heights.

Venice

Allegro

Roma

Torino

Miami

Miami
Small Set

Cosmo

Metro

Berkley

Capri

MP TYPE	HARDWARE OPTION	BLACK	FLAT BLACK	BRASS	ANTIQUE BRASS	DARK BRONZE	OIL RUBBED BRONZE	PEWTER	SATIN NICKEL	POLISHED NICKEL	POLISHED CROME
GRIP	BERKLEY	0				0		0	0		
LEVER	ALLEGRO	0		0	0	0	0	0	0		
LEVER	CAPRI	0		0	0	0	0	0	0		
LEVER	COUNTRY LARGE/SMALL		0				0	0			
LEVER	MIAMI LARGE/SMALL		0				0	0	0	0	0
LEVER	ROMA	0				0		0	0		
LEVER	TORINO LARGE/SMALL	0		0	0	0	0	0	0		
LEVER	VENICE LARGE/SMALL	0		0	0	0	0	0	0		
EURO	COSMO 24" / 48" / 72 "		0							0	0
EURO	METRO 24" / 48" / 72 "		0							0	0

EXECUTIVE PANEL. DESIGN OPTIONS

Full size panel

Large/ X - small

Medium/ small

3 equal small

EXECUTIVE PROFILES DETAIL

With its clean profile, these panels are the ideal choice for doors that will stand out. It will give that traditional rich look that enhances the beauty of your entire house.

FRAME INSERT OPTIONS

	STAINABLE PVC Woodgrain texture. Easy to paint with exceptional weather tightness	CONTEMPORARY Easy to paint with exceptional weather tightness. These frames are the reference.	PVC Easy to paint with exceptional weather tightness. These frames are the reference.
MATERIAL	Extruded PVC Woodgrain finish	Extruded PVC	Extruded PVC
INTERIOR FINISH	Screw cover strip No visible screws	Snap-on cover No visible screws	Screw cover strip No visible screws
	All sizes Custom sizes available	All sizes Custom sizes available	All sizes Custom sizes available

STANDART SIZES TABLE

SINGLE

NOMINAL DOOR SIZE	
Width	Height
28	72
30	72
32	72
34	72
36	72
42	72
30	95
32	95
34	95
36	95
42	95

DOOR UNIT ACTUAL SIZE	
Width	Height
29 7/16	82
31 7/16	82
33 7/16	82
35 7/16	82
37 7/16	82
43 7/16	82
31 7/16	98
33 7/16	98
35 7/16	98
37 7/16	98
43 7/16	98

ROUGH OPENING	
Width	Height
30 7/16	82 1/2
32 7/16	82 1/2
34 7/16	82 1/2
36 7/16	82 1/2
38 7/16	82 1/2
44 7/16	82 1/2
32 7/16	98 1/2
34 7/16	98 1/2
36 7/16	98 1/2
38 7/16	98 1/2
44 7/16	98 1/2

SINGLE WITH 1 SIDELITE HL

NOMINAL DOOR SIZE	
Width	Height
28	79
28	79
30	79
30	79
32	79
32	79
34	79
34	79
36	79
36	79
42	79
42	79

NOMINAL SIDELITE SIZE	
Width	Height
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79

DOOR UNIT ACTUAL SIZE	
Width	Height
42 13/16	82
44 13/16	82
44 13/16	82
46 13/16	82
46 13/16	82
48 13/16	82
48 13/16	82
50 13/16	82
50 13/16	82
52 13/16	82
56 13/16	82
58 13/16	82

ROUGH OPENING	
Width	Height
43 13/16	82 1/2
45 13/16	82 1/2
45 13/16	82 1/2
47 13/16	82 1/2
47 13/16	82 1/2
49 13/16	82 1/2
49 13/16	82 1/2
51 13/16	82 1/2
51 13/16	82 1/2
53 13/16	82 1/2
57 13/16	82 1/2
59 13/16	82 1/2

SINGLE WITH 1 SIDELITE HR

NOMINAL DOOR SIZE	
Width	Height
30	95
30	95
32	95
32	95
34	95
34	95
36	95
36	95
42	95
42	95

NOMINAL SIDELITE SIZE	
Width	Height
12	95
14	95
12	95
14	95
12	95
14	95
12	95
14	95
12	95
14	95
12	95
14	95

DOOR UNIT ACTUAL SIZE	
Width	Height
44 13/16	98
46 13/16	98
46 13/16	98
48 13/16	98
48 13/16	98
50 13/16	98
50 13/16	98
52 13/16	98
56 13/16	98
58 13/16	98

ROUGH OPENING	
Width	Height
45 13/16	98 1/2
47 13/16	98 1/2
47 13/16	98 1/2
49 13/16	98 1/2
49 13/16	98 1/2
51 13/16	98 1/2
51 13/16	98 1/2
53 13/16	98 1/2
57 13/16	98 1/2
59 13/16	98 1/2

SINGLE WITH 2 SIDELITE

NOMINAL DOOR SIZE	
Width	Height
28	79
28	79
30	79
30	79
32	79
32	79
34	79
34	79
36	79
36	79
42	79
42	79

NOMINAL SIDELITE SIZE	
Width	Height
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79

DOOR UNIT ACTUAL SIZE	
Width	Height
56 3/16	82
60 3/16	82
58 3/16	82
62 3/16	82
60 3/16	82
64 3/16	82
62 3/16	82
66 3/16	82
64 3/16	82
68 3/16	82
70 3/16	82
74 3/16	82

ROUGH OPENING	
Width	Height
57 3/16	82 1/2
61 3/16	82 1/2
59 3/16	82 1/2
63 3/16	82 1/2
61 3/16	82 1/2
65 3/16	82 1/2
63 3/16	82 1/2
67 3/16	82 1/2
65 3/16	82 1/2
69 3/16	82 1/2
71 3/16	82 1/2
75 3/16	82 1/2

SINGLE WITH 2 SIDELITE

NOMINAL DOOR SIZE	
Width	Height
30	95
30	95
32	95
32	95
34	95
34	95
36	95
36	95
42	95
42	95

NOMINAL SIDELITE SIZE	
Width	Height
12	95
14	95
12	95
14	95
12	95
14	95
12	95
14	95
12	95
14	95

DOOR UNIT ACTUAL SIZE	
Width	Height
58 3/16	98
62 3/16	98
60 3/16	98
64 3/16	98
62 3/16	98
66 3/16	98
64 3/16	98
68 3/16	98
70 3/16	98
74 3/16	98

NOMINAL DOOR SIZE	
Width	Height
59 3/16	98 1/2
63 3/16	98 1/2
61 3/16	98 1/2
65 3/16	98 1/2
63 3/16	98 1/2
67 3/16	98 1/2
65 3/16	98 1/2
69 3/16	98 1/2
71 3/16	98 1/2
75 3/16	98 1/2

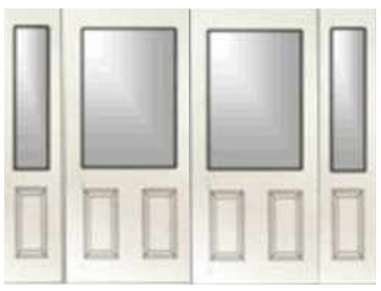
DOUBLE

NOMINAL DOOR SIZE	
Width	Height
28	79
30	79
32	79
34	79
36	79
42	79
30	95
32	95
34	95
36	95
42	95

DOOR UNIT ACTUAL SIZE	
Width	Height
57 7/8	82
61 7/8	82
65 7/8	82
69 7/8	82
73 7/8	82
85 7/8	82
61 7/8	98
65 7/8	98
69 7/8	98
73 7/8	98
85 7/8	98

ROUGH OPENING	
Width	Height
58 7/8	82 1/2
62 7/8	82 1/2
66 7/8	82 1/2
70 7/8	82 1/2
74 7/8	82 1/2
86 7/8	82 1/2
62 7/8	98 1/2
66 7/8	98 1/2
70 7/8	98 1/2
74 7/8	98 1/2
86 7/8	98 1/2

DOUBLE WITH 2 SIDELITES

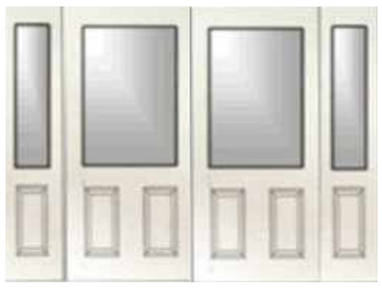


NOMINAL DOOR SIZE	
Width	Height
28	79
28	79
30	79
30	79
32	79
32	79
34	79
34	79
36	79
36	79
42	79
42	79

NOMINAL SIDELITE SIZE	
Width	Height
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79
12	79
14	79

DOOR UNIT ACTUAL SIZE	
Width	Height
84 5/8	82
88 5/8	82
88 5/8	82
92 5/8	82
92 5/8	82
96 5/8	82
96 5/8	82
100 5/8	82
100 5/8	82
104 5/8	82
112 5/8	82
116 5/8	82

ROUGH OPENING	
Width	Height
85 5/8	82 3/8
89 5/8	82 3/8
89 5/8	82 3/8
93 5/8	82 3/8
93 5/8	82 3/8
97 5/8	82 3/8
97 5/8	82 3/8
101 5/8	82 3/8
101 5/8	82 3/8
105 5/8	82 3/8
113 5/8	82 3/8
117 5/8	82 3/8



NOMINAL DOOR SIZE	
Width	Height
30	95
30	95
32	95
32	95
34	95
34	95
36	95
36	95
42	95
42	95

NOMINAL SIDELITE SIZE	
Width	Height
12	95
14	95
12	95
14	95
12	95
14	95
12	95
14	95
12	95
14	95

DOOR UNIT ACTUAL SIZE	
Width	Height
88 5/8	98
92 5/8	98
92 5/8	98
96 5/8	98
96 5/8	98
100 5/8	98
100 5/8	98
104 5/8	98
112 5/8	98
116 5/8	98

ROUGH OPENING	
Width	Height
89 5/8	98 3/8
93 5/8	98 3/8
93 5/8	98 3/8
97 5/8	98 3/8
97 5/8	98 3/8
101 5/8	98 3/8
101 5/8	98 3/8
105 5/8	98 3/8
113 5/8	98 3/8
117 5/8	98 3/8

All Dimensions shown are for Inswing doors - deduct 3/4" off the Height of the frame size and rough opening size for the outswing sill. For inswing brickmould standard sizes - Option 1 (1" BM), add 1 1/2 W - 3/4 H , Option 2 (1" 5/8 BM) ,add 2" 3/8W, 1" 3/16 H, Option 3 (2" BM) add 3" 1/8 H , 1" 7/16W.

ENTRY DOOR

LIMITED LIFETIME WARRANTY

THE FOLLOWING WARRANTY WILL APPLY TO RESIDENTIAL SINGLE FAMILY HOME APPLICATIONS ONLY. SEE BELOW FOR MULTI-UNIT APPLICATIONS	
QUICK WARRANTY REFERENCE GUIDE – SEE BELOW FOR DETAILED INFORMATION	
White vinyl frames	limited lifetime warranty
Factory applied light colour paint	15 year limited warranty
Factory applied dark colour paint	10 year limited warranty
Factory applied stain finish	3 year limited warranty
Steel door panel	10 year limited warranty
Fibreglass door panel with multipoint lock system	5 year limited warranty
Fibreglass door panel without multipoint lock system	1 year limited warranty
Decorative door-lite glass inserts	10 year limited warranty
Mini blinds or shades sealed between insulating glass	1 year limited warranty
Custom glass & custom decorative glass inserts	1 year limited warranty

Single Family Home Warranty

The warranties listed above will commence on the original date of purchase and only apply to owner-occupied single-family homes. This warranty is non-transferable from the original purchaser. This warranty is the only warranty offered by Stage Windows & Doors Inc. and cannot be modified or expanded by any seller or dealer.

Steel Door Panel

Steel door panels are warranted for a period of 10 years against rust, warping, de-lamination,and corroding within generally accepted industry standards for the period stated. Rust generated by cut down or damage to the panels is not covered under this warranty.

Fiberglass Door Panel

Fiberglass door panels with a painted or stained finish are warranted for a period of 5 years (with Multi-point Lock System) & 1 year (without Multi-point Lock System) against bowing, warping & delamination. Bowing of a fiberglass panel up to ¼” is allowable under this warranty (see section Warranty Exclusions for details). Smooth skin fiberglass panels can show minor deviations (ripples) on the surface due to the manufacturing process of the panel itself and is not covered under this warranty as a defect.

Vinyl Frame

Vinyl frames are supplied with a limited lifetime warranty against blistering, peeling, flaking,and chalking.
The warranty pertains also to manufacturing defects and has no bearing on UV exposure that occurs naturally on an exterior surface.

Paint & Stain Finishes

Factory painted steel door panels are warranted for a period of 15 years for light colours & 10 years for dark colours against blistering, peeling & flaking. Factory applied stain finishes are warranted for a period of 3 years from original date of purchase. The colour warranty pertains to manufacturing defects and has no bearing on damages and discoloration caused by UV or light and heat exposure that may occur naturally.

Decorative Door-lite Inserts

All stock Decorative door-lite inserts are warranted for a period of 10 years against seal failure resulting in a visual obstruction of the glass insert. Custom glass and Door-lite inserts are warranted for a period of 1 year from the date of purchase against seal failure. Internal mini blinds and shades are warranted for a period of 1 year against operational failure of the mini blinds or shades.

STAGE Windows and Door warrants that all factory-applied paint finishes to vinyl frames, fiberglass or steel door panels, door-lite frames and all factory-applied stain finishes to stainable fiberglass door panels, laminates, frames & door-lite frames will be free of any "finish defect" during the time period stated in the warranty. Fading/change in colour shall not exceed the accepted industry standards. A finish defect does not include fading due to UV or sun light exposure, variation in stain absorption due to grain, colour and texture differences.

Multi-Unit Rental Warranty

All multi-unit rental and/or commercial property applications will be provided with a 1-year limited coverage of the items covered under this warranty including custom glass & decorative inserts which are warranted against seal failure which results in a visual obstruction of the glass. Exclusions listed below also apply to Multi-Unit Rentals.

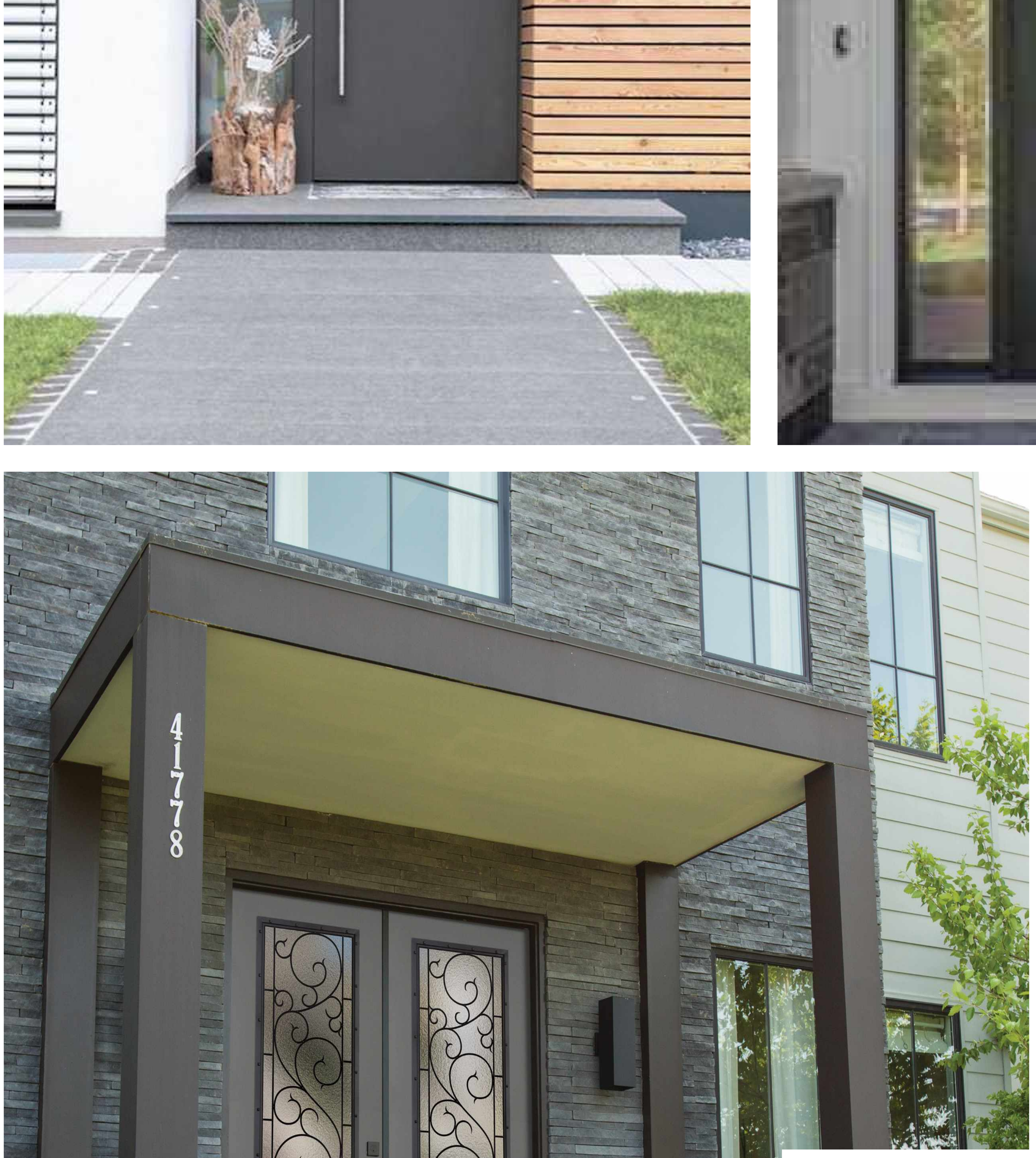
WARRANTY EXCLUSIONS

This warranty excludes coverage for failures which are the result of or involve the following:

- misuse, abuse, accident, negligence, mishandling, lack of maintenance, application of an inappropriate finish, vandalism, explosion, or ANY modification or service to the product by a non-authorized factory representative.
- Improper application, including but not limited to installation or use in high humidity or high vibration areas, exposure to excessive heat, extreme atmospheric conditions, chemical products, harsh or abrasive cleaners, air pollutants, toxic vapours, movement, or faulty construction of the building in which the door is installed.
- Warp or bow of less than 1/4" in the door panel or any other deformity that does not exceed the criteria in standard CAN/CGSB-82.5-M887
- Normal wear, fading or discoloration of finish from product usage, age or exposure to direct sunlight
- Minor visual imperfections
- Scratches and/or abrasions to the finish of black and /or dark coloured aluminum sills.
- Light scratches and rub marks not felt with your fingernail. Medium scratches and rub marks felt with your fingernail but less than 1/8" long.
- Glass breakage of any kind is not covered by this Warranty.
- Deterioration of unpainted steel slabs and unfinished fiberglass doors.
- Routine wear of components through normal usage: common wear items include door sweeps, hinges, weatherstripping, corner seal pads and hardware
- Components, parts and labour including but not limited to non-factory-applied finishes, sealants or caulking, supplied and/or installed by third parties other than STAGE Door Systems
- Labour costs including but not limited to removal and re-installation of the product and shipping expenses required to return the product to STAGE Door Systems.
- Fire, flood, earthquake, acts of God, and/or any major force, events, or actions beyond the control of STAGE Door Systems.
- Installation of a storm door will void this Warranty.
- Warranty is not provided for any products which have not been paid in full.
- Damage caused to components by the installation of an alarm system.

Warranty Claim Process

In the event that a warranty claim is needed, please contact your authorized dealer and advise them of the issue. The dealer may be required to perform an on-site inspection to assess and verify the issue and determine the best course of action. Once verified, the claim will be sent to Stage Windows & Doors by the dealer for processing.



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